









# COMPOSITE GARAGE DOORS

The garage is one of the most utilitarian spaces in your home, yet it can also be one of the most architecturally interesting with JELD-WEN® Composite garage doors. Select a design from our three distinctive collections, Carriage House, Estate and Traditional Series, which include a range of glass and decorative options.

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« Front Cover: Estate Series 86 with Clavos  
« Carriage House Series 93A with Door Handles

# CHARACTER ON A GRAND SCALE

JELD-WEN® Composite Garage doors are the result of innovative design and unsurpassed technology. The combination of wood fibers and exterior resins make these reliable doors more stable in extreme environmental conditions than standard wood, fiberglass and steel garage doors. You can count on these doors to perform beautifully with minimal maintenance. With their 80 percent pre-consumer recycled door facings and trim boards\*, they feature the look of wood and provide the strength of steel and durability of fiberglass. For energy efficiency, each one also features an insulating core.

For additional information and to find out how other JELD-WEN products may contribute to green certification, go to [jeld-wen.ecoscorecard.com](http://jeld-wen.ecoscorecard.com).

*\*This percentage refers to the door slab and does not include the door frame or other components.*

Choose from three distinct garage door styles – Carriage House, Estate and Traditional Series. Each series is designed to meet your specific architectural design needs.



*Carriage House Series*



*Estate Series*



*Traditional Series*



JELD-WEN garage door facings and trim boards contain 80% pre-consumer recycled content





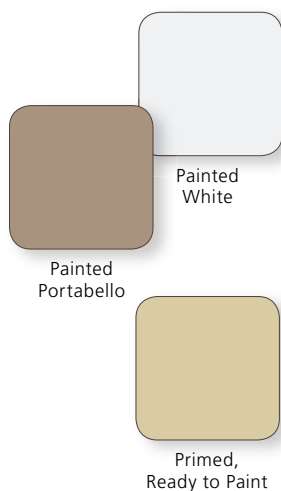


# DISTINCTIVE DETAILS

## CARRIAGE HOUSE SERIES, ESTATE SERIES AND TRADITIONAL SERIES

JELD-WEN® Garage Doors are built to perform reliably while enhancing a home's visual appeal. Our Garage Door surfaces are made of a refined wood fiber and waterproof exterior resin composite that will not dent, crack, split or rust. Each panel has a deep-definition woodgrain pattern that is correctly registered to emulate the texture of an actual wood door. Compared to steel doors; composite is simply superior. We offer designs in three architecturally inspired collections, in a range of widths and heights. Custom sizes are also available.

### COLOR OPTIONS\*



- » Choose from White or Portabello or a combination of both
- » Available for Traditional, Carriage House and Estate Series garage door designs
- » Sprayed-on finish eliminates brush strokes
- » Finished with two coats of high quality exterior paint that contains UV inhibitor
- » All six sides are pre-painted for reliable performance
- » 1-year limited warranty on painted finish
- » Free, convenient touch-up kit available upon request
- » Also available primed, ready to paint

\*Actual colors may vary from the samples displayed.

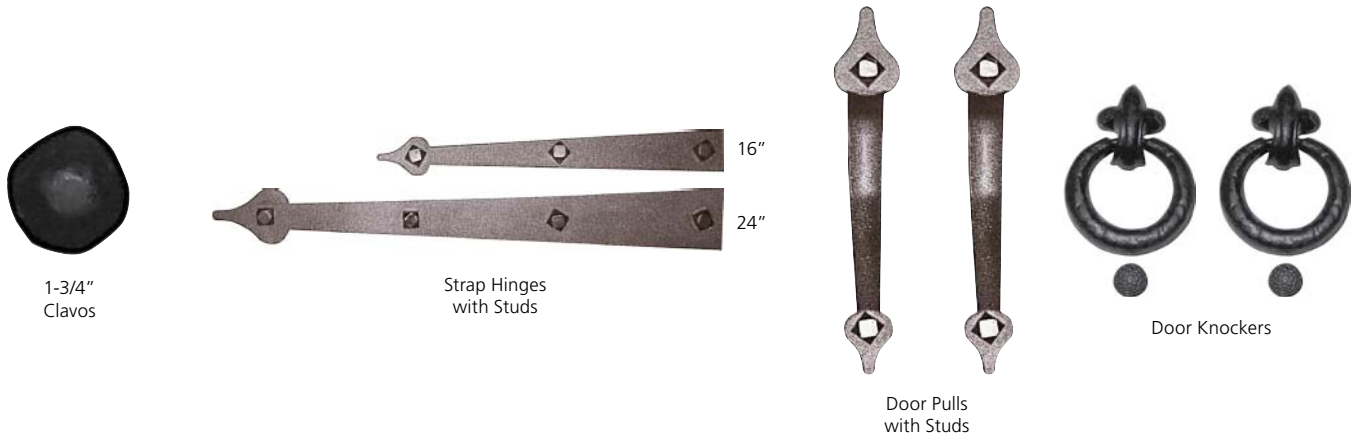
## WINDOW SYSTEMS

- » Carved Simulated Divided Lite (SDL) woodgrain frame - Authentically replicates wood at a fraction of the cost and without the maintenance
- » One-piece simulated divided lite composite frame and trim - optimizes window size and viewing area
- » Standard with 1/8" single pane tempered, available with 3/4" insulating tempered glass.



## DECORATIVE METAL HARDWARE

Our Traditional, Estate and Carriage House Series Garage Doors are available with decorative hardware. These hardware accents have a hand-forged appearance, which will add character to any door you select. To help you achieve a consistent, appealing look, this hardware coordinates with decorative metal accents available for our Custom Wood Interior and Exterior Doors and our Aurora® Custom Fiberglass Exterior Doors. Please visit [www.jeld-wen.com/custom](http://www.jeld-wen.com/custom) for more information.



- » Carriage House Series #65A with Strap Hinges and Pull Handles
- » Estate Series #85 with Strap Hinges, Clavos and Door Knockers »
- » Traditional Series #1 with Clavos

## CARRIAGE HOUSE SERIES





*This series replicates the turn of the century swing out style Carriage door. Available in single- and double-car designs, a V-groove option and decorative hardware complements Antebellum, Plantation and Craftsman-era architecture—or add casual charm to any home. To help infuse your garage with natural light, we also offer window insert options for this series.*





# CARRIAGE HOUSE SERIES

Architects have insisted for years that garage door manufacturers address the architectural need for “statement” garage doors; doors that truly add to the beauty of classic home architecture. JELD-WEN is proud to present the Carriage House door, an architecturally authentic garage door. These doors replicate the old swing out style Carriage door while operating with the same upward, roll back action as our Traditional and Estate series doors. Our Carriage House doors come in standard 8', 9', 10', 16' and 18' widths and heights of 7' and 8'. Custom sizes and designs are also available.

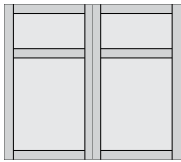
- » Extra-wide LVL (Laminated Veneer Lumber) interior frame for strong structural support
- » Optional Plank Grooving 6" on center emulates Old World door construction and designs for Old World charm
- » Applied composite overlays to simulate true carriage door designs increase curb appeal and personalizes your home's exterior
- » Correctly registered embossed woodgrain gives you the authentic look of a real wood door without the maintenance
- » Standard and optional custom arch tops and designs provide the flexibility to meet any architectural building style
- » 5-year Limited Warranty



For an authentic plank look in our Carriage House Series - grooves can be added.



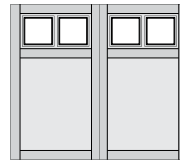




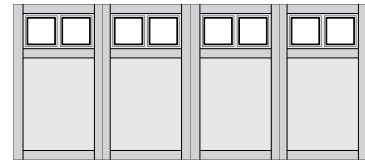
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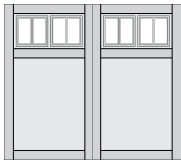
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#31 Single Car



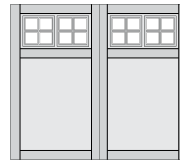
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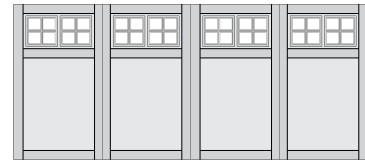
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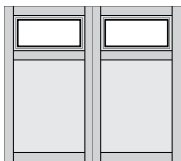
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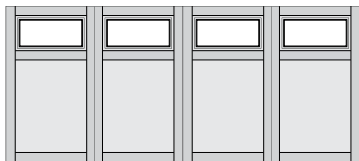
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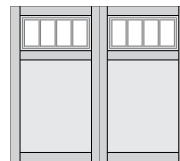
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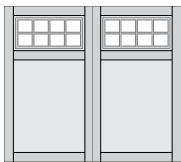
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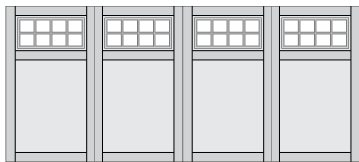
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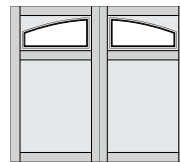
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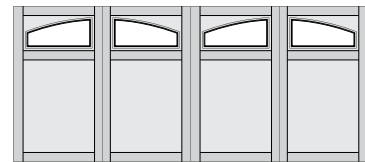
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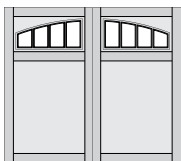
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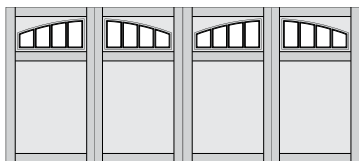
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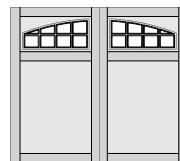
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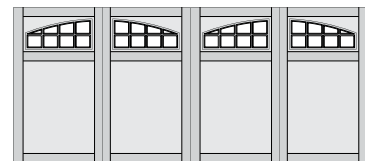
#35A Single Car



#35A Double Car



#35B Single Car



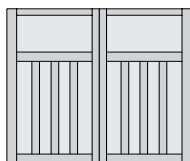
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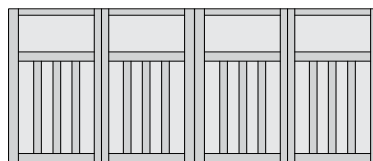




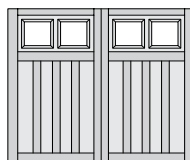
# CARRIAGE HOUSE SERIES



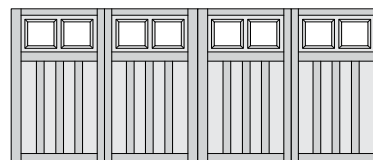
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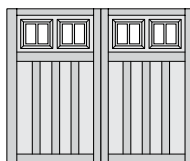
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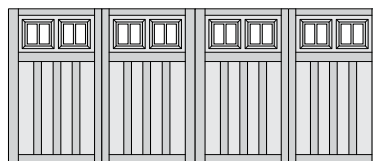
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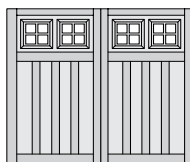
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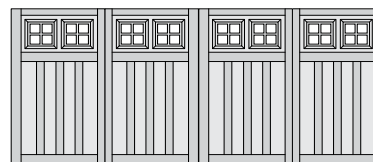
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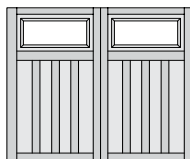
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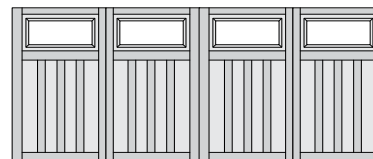
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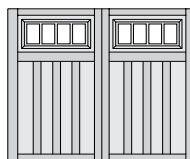
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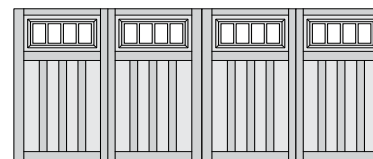
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#43 Double Car

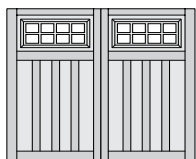


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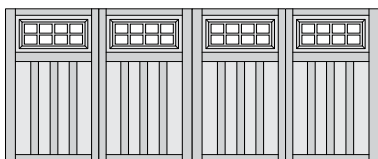


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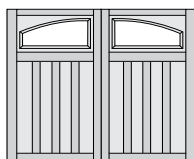
# CARRIAGE HOUSE SERIES



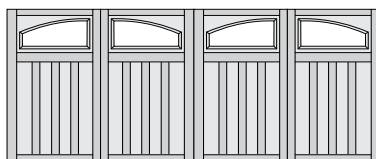
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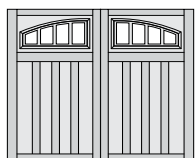
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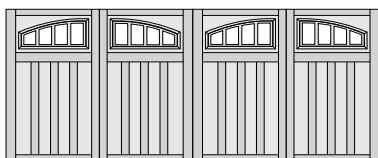
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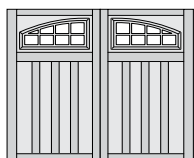
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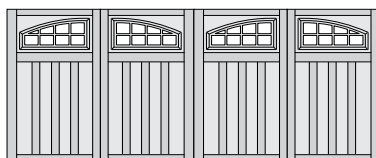
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#45A Double Car



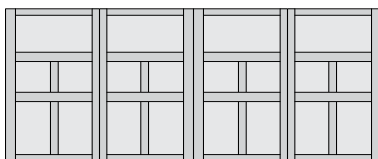
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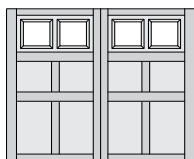
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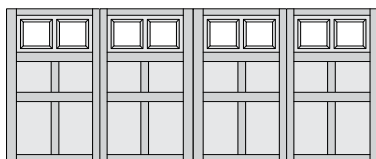
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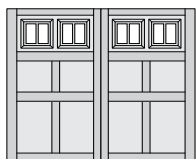
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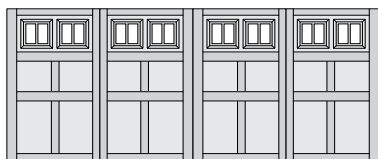
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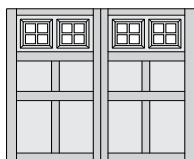
#51 Double Car



#51A Single Car



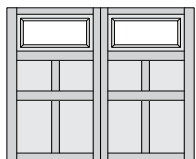
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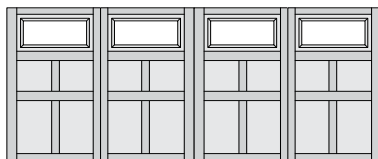
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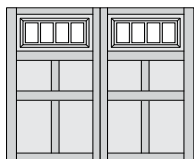
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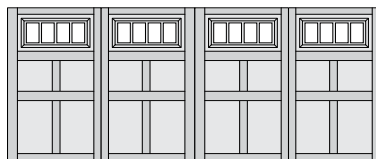
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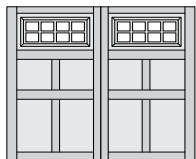
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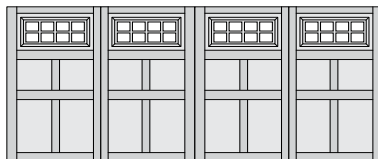
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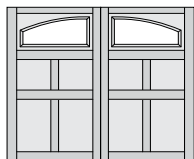
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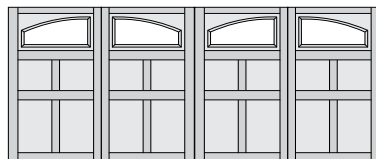
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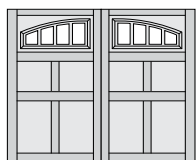
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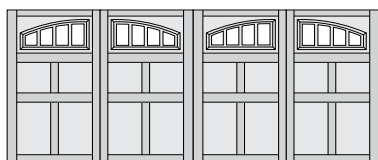
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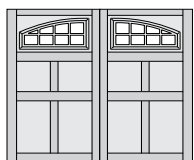
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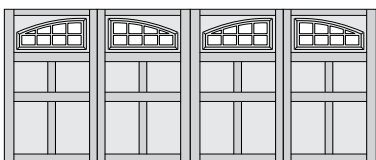
#55A Single Car



#55A Double Car



#55B Single Car

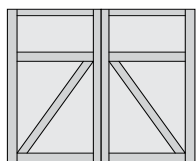


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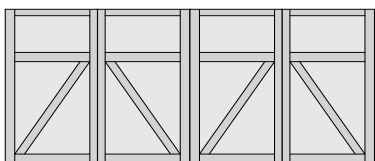




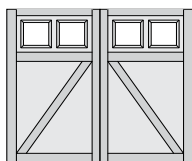
# CARRIAGE HOUSE SERIES



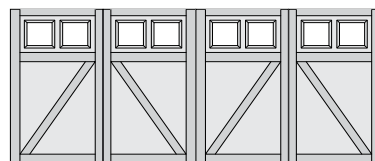
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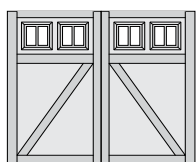
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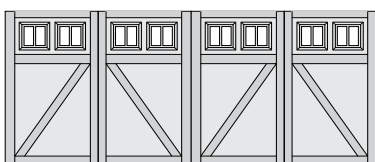
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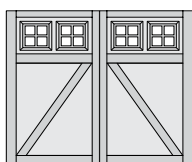
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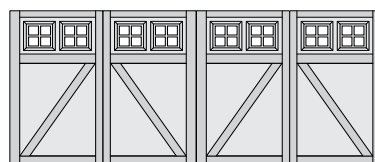
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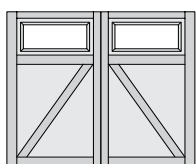
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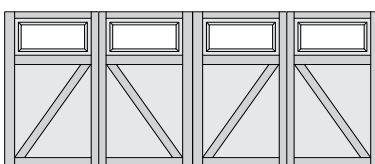
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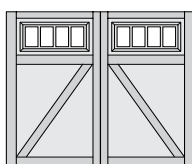
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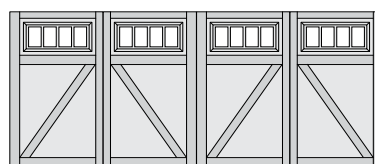
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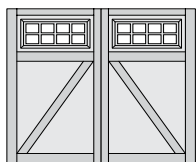
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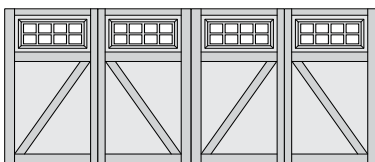
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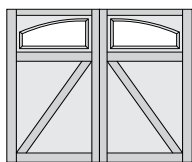
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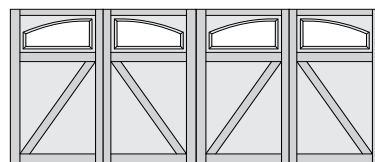
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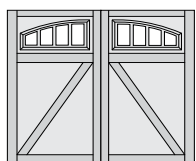
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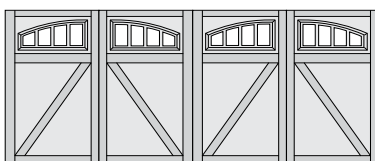
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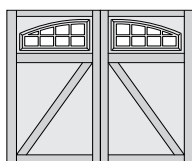
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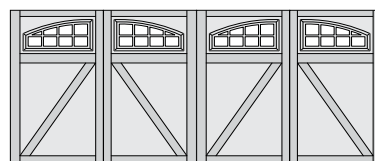
#65A Single Car



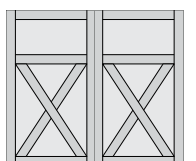
#65A Double Car



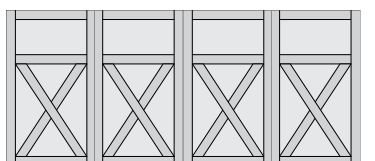
#65B Single Car



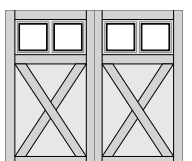
#65B Double Car



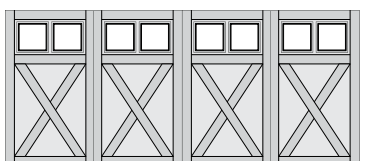
#7 Single Car



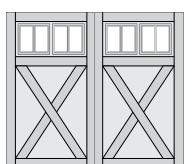
#7 Double Car



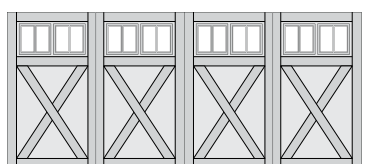
#71 Single Car



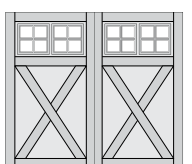
#71 Double Car



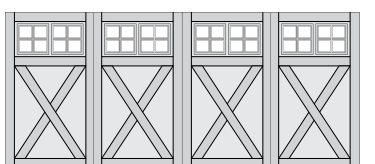
#71A Single Car



#71A Double Car



#71B Single Car

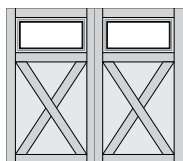


#71B Double Car

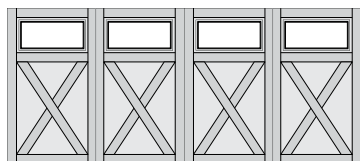




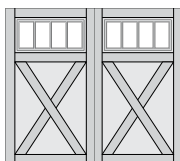
# CARRIAGE HOUSE SERIES



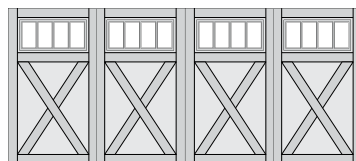
#73 Single Car



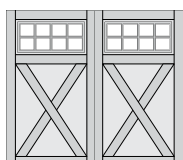
#73 Double Car



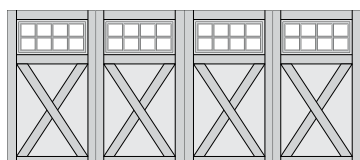
#73A Single Car



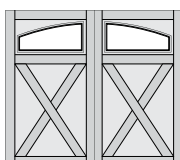
#73A Double Car



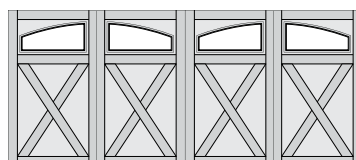
#73B Single Car



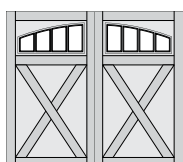
#73B Double Car



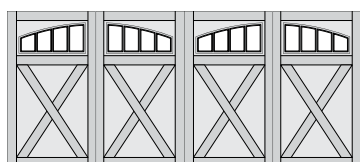
#75 Single Car



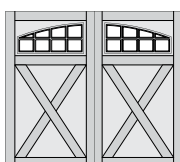
#75 Double Car



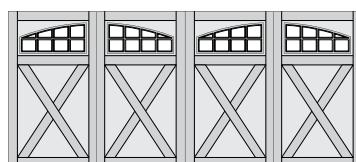
#75A Single Car



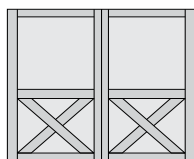
#75A Double Car



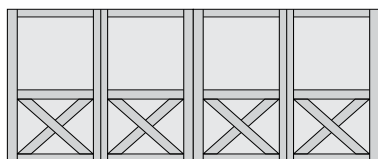
#75B Single Car



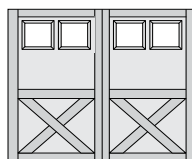
#75B Double Car



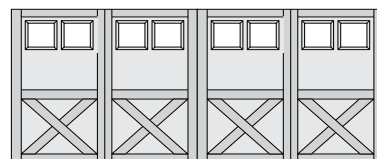
#9 Single Car



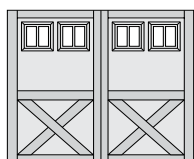
#9 Double Car



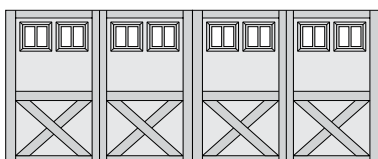
#91 Single Car



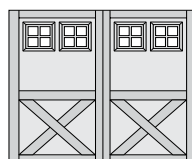
#91 Double Car



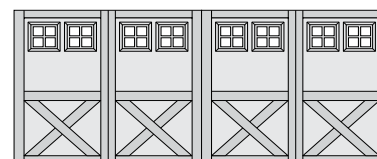
#91A Single Car



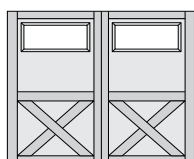
#91A Double Car



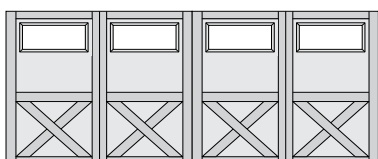
#91B Single Car



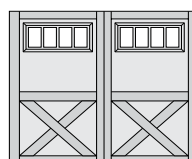
#91B Double Car



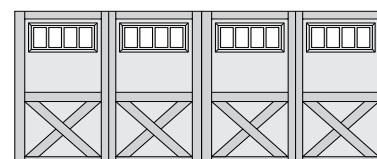
#93 Single Car



#93 Double Car

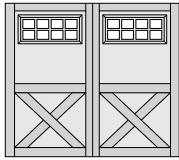


#93A Single Car

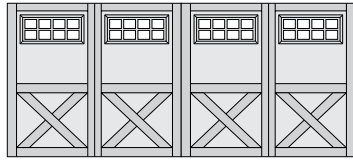


#93A Double Car

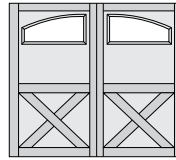




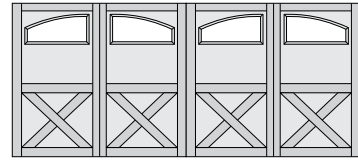
#93B Single Car



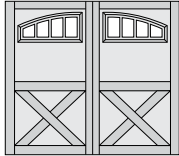
#93B Double Car



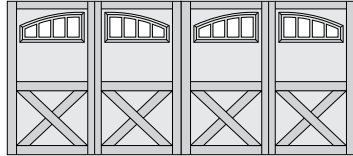
#95 Single Car



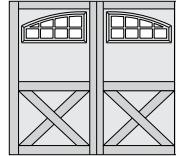
#95 Double Car



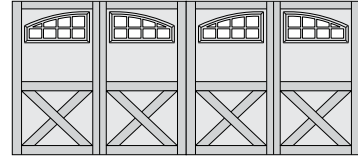
#95A Single Car



#95A Double Car



#95B Single Car



#95B Double Car

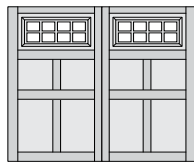


# CARRIAGE HOUSE GARAGE DOORS WITH GROOVES

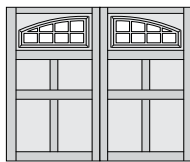
Add charm and architectural detail by adding optional plank grooving. Grooves have a big impact on the visual appeal of your garage door. Grooves can be added to Carriage House Series doors #3, #5, #6, #7, and #9. Following are a few samples for your consideration. For the complete offering please visit [www.jeld-wen.com](http://www.jeld-wen.com).



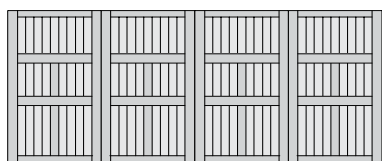
#5 Double Car without Grooves



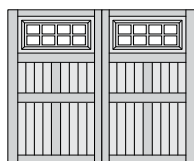
#53B Single Car without Grooves



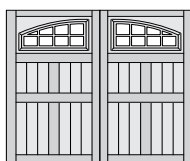
#55B Single Car without Grooves



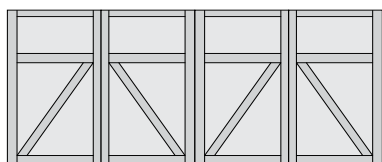
#5 Double Car with Grooves



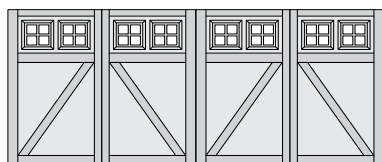
#53B Single Car with Grooves



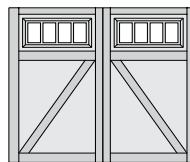
#55B Single Car with Grooves



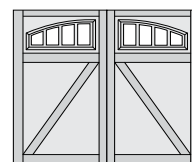
#6 Double Car without Grooves



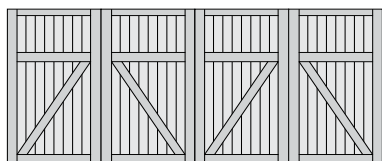
#61B Double Car without Grooves



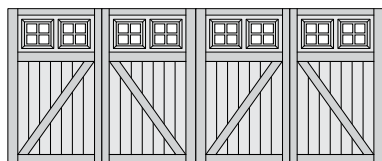
#63A Single Car without Grooves



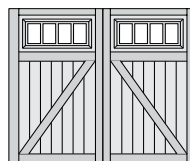
#65A Single Car without Grooves



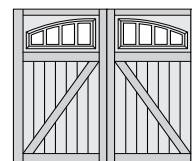
#6 Double Car with Grooves



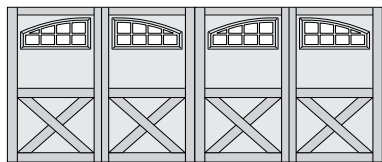
#61B Double Car with Grooves



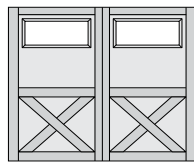
#63A Single Car with Grooves



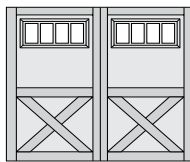
#65A Single Car with Grooves



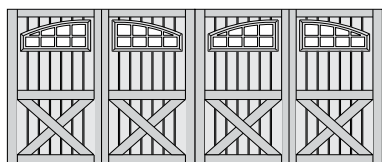
#95B Double Car without Grooves



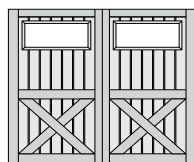
#93 Single Car without Grooves



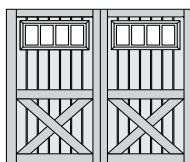
#93A Single Car without Grooves



#95B Double Car with Grooves



#93 Single Car with Grooves



#93A Single Car with Grooves





⤴ Carriage House Series 6 without Grooves

Carriage House Series 6 with Grooves ⤵





## ESTATE SERIES





*For modern durability with an enchanting Old World look, select an Estate Series design. These garage doors are ideal for homes with European or Southwestern architecture. They complement our Custom Wood and Aurora® Custom Fiberglass doors perfectly. Each single- and double-car design can be enhanced with decorative hardware.*





# ESTATE SERIES

Completing the Carriage House "look", the Estate Series adds vertical grooving to our advanced composite skin creating the attractive tongue and groove planked look. Enhanced with our composite overlay boards we are able to closely replicate doors of Mediterranean and turn of the century design. Modern technology allows JELD-WEN to create doors that duplicate real wood grain patterns. Like the Carriage House Series, the entire face of the door is created out of the same material, resulting in exceptional weather resistance. Estate Series doors come in 8', 9', 10', 16' and 18' widths. They are available in 7' and 8' heights. Custom sizes are also available.

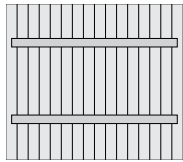
- » Extra-wide LVL (Laminated Veneer Lumber) interior frame for strong structural support
- » Applied composite overlays to simulate true carriage door designs increase curb appeal and personalizes your home's exterior
- » Correctly registered embossed woodgrain gives you the authentic look of a real wood door without the maintenance
- » Standard and optional custom arch tops and designs provide the flexibility to meet any architectural building style
- » 5-year Limited Warranty



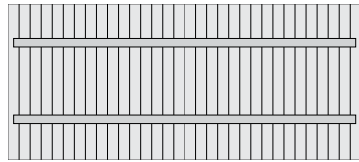
« Previous Pages: Estate Series 86 with Clavos and Aurora® Custom Fiberglass Door 1322 with Speakeasy  
» Estate Series 86 with Door Knockers



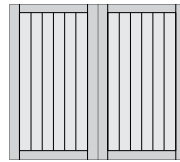




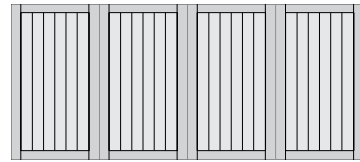
#81 Single Car



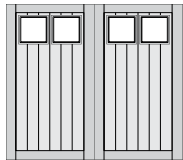
#81 Double Car



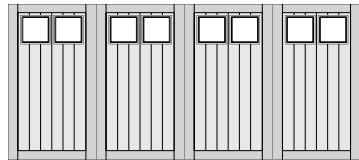
#83 Single Car



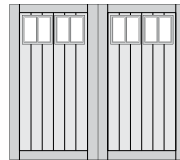
#83 Double Car



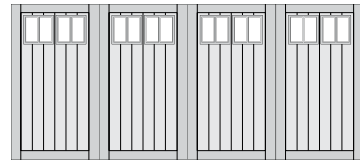
#83-1 Single Car



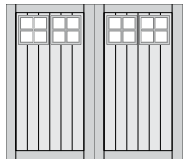
#83-1 Double Car



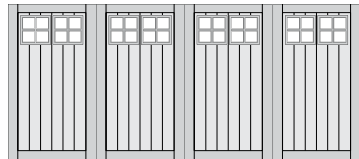
#83-1A Single Car



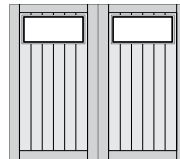
#83-1A Double Car



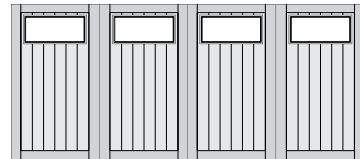
#83-1B Single Car



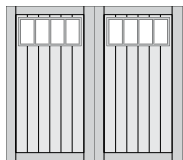
#83-1B Double Car



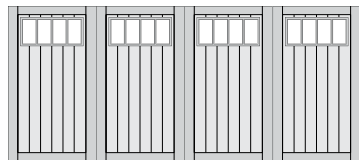
#83-3 Single Car



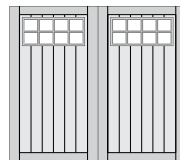
#83-3 Double Car



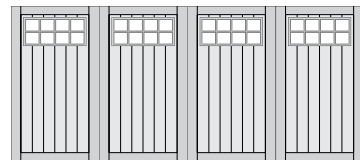
#83-3A Single Car



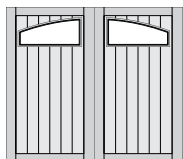
#83-3A Double Car



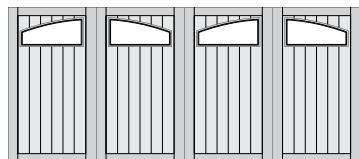
#83-3B Single Car



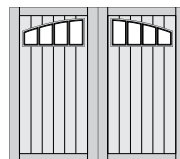
#83-3B Double Car



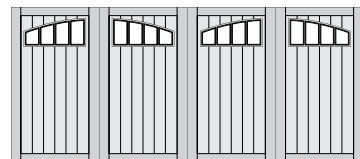
#83-5 Single Car



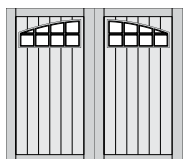
#83-5 Double Car



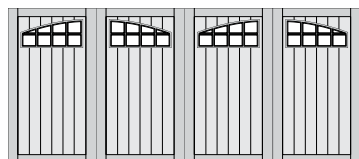
#83-5A Single Car



#83-5A Double Car



#83-5B Single Car



#83-5B Double Car





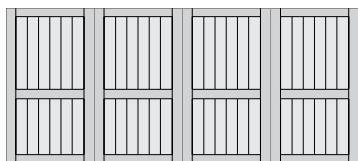




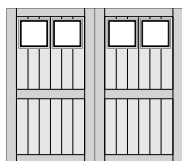
# ESTATE SERIES



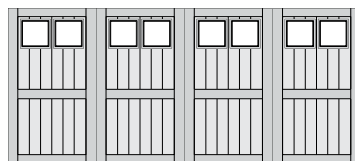
#84 Single Car



#84 Double Car



#84-1 Single Car



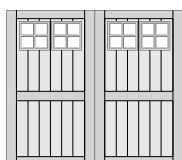
#84-1 Double Car



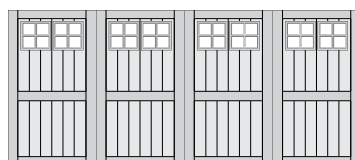
#84-1A Single Car



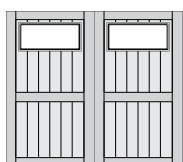
#84-1A Double Car



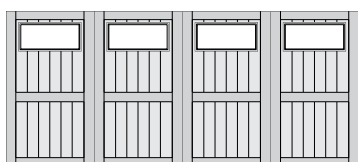
#84-1B Single Car



#84-1B Double Car



#84-3 Single Car



#84-3 Double Car



#84-3A Single Car



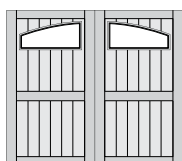
#84-3A Double Car



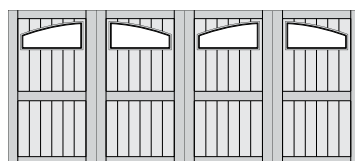
#84-3B Single Car



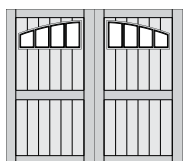
#84-3B Double Car



#84-5 Single Car



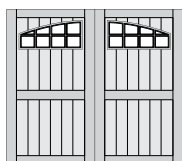
#84-5 Double Car



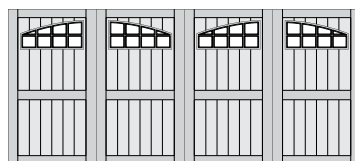
#84-5A Single Car



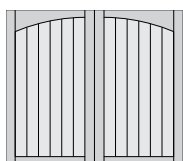
#84-5A Double Car



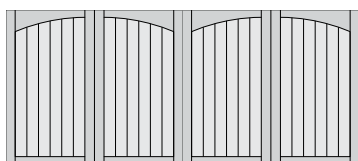
#84-5B Single Car



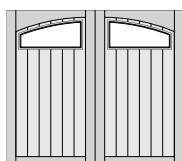
#84-5B Double Car



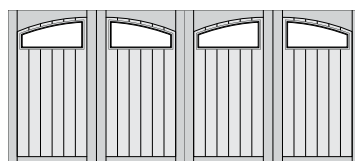
#85 Single Car



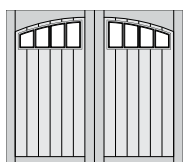
#85 Double Car



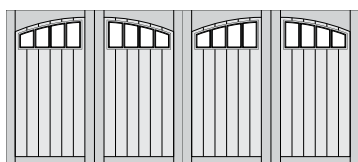
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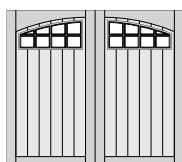
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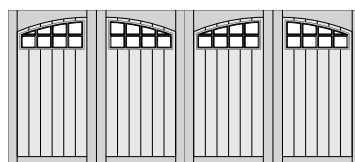
#85-5A Single Car



#85-5A Double Car

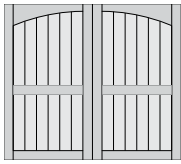


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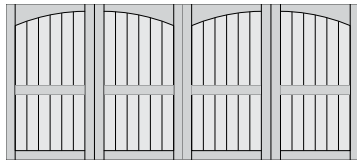


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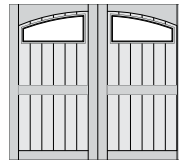




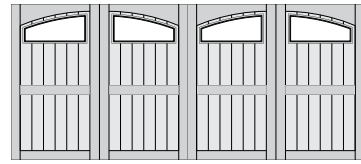
#86 Single Car



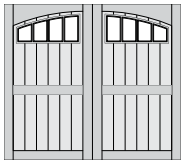
#86 Double Car



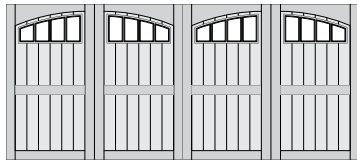
#86-5 Single Car



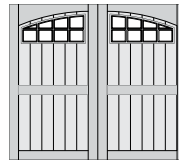
#86-5 Double Car



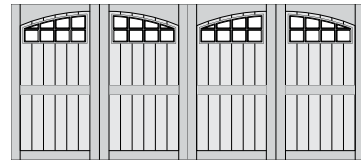
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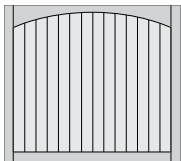
#86-5A Double Car



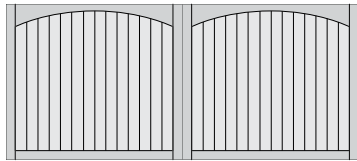
#86-5B Single Car



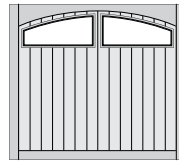
#86-5B Double Car



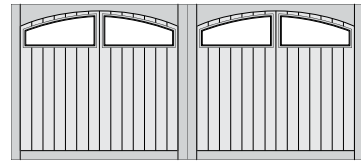
#87 Single Car



#87 Double Car



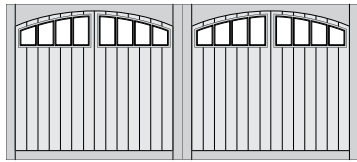
#87-5 Single Car



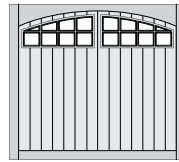
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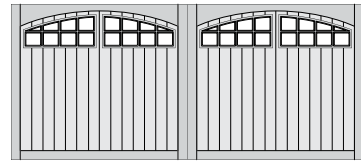
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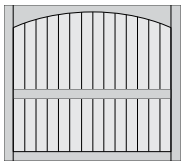
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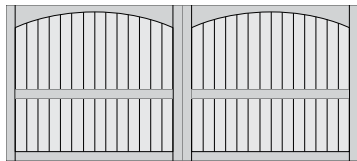
#87-5B Single Car



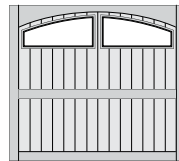
#87-5B Double Car



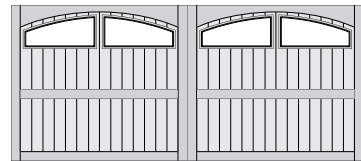
#88 Single Car



#88 Double Car



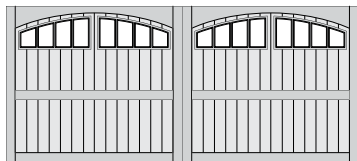
#88-5 Single Car



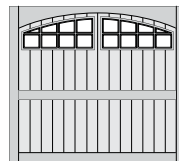
#88-5 Double Car



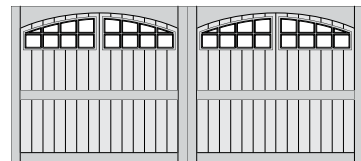
#88-5A Single Car



#88-5A Double Car



#88-5B Single Car



#88-5B Double Car



## TRADITIONAL SERIES





*The Traditional Series offers you a classic multi-panel look that can be customized with a wide variety of window options. These classic doors combine value with reliability. Our limited lifetime warranty proves it.*





# TRADITIONAL SERIES

The versatile designs of our Traditional Series are appropriate for nearly every home. The perfect replacement for worn, rusted and dented steel doors. Add a little flair by choosing optional decorative hardware and make them your own. Doors are available in 8', 9', 16' and 18' widths. They are available in 7' and 8' heights. Limited custom sizes available – check with your dealer for restrictions.

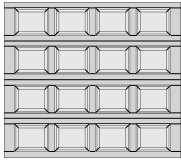
- » Extra-wide LVL (Laminated Veneer Lumber) interior frame for strong structural support
- » Molded composite raised panel exterior without seams will not crack, split or rust
- » Beautiful, deep relief embossed short and long panel designs enhance your home's curb appeal
- » Correctly registered embossed woodgrain gives you the authentic look of a real wood door without the maintenance
- » Lifetime Limited Warranty



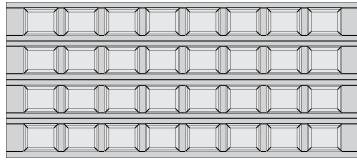
« Previous Pages: Traditional Series #2 Long Panels with Short Panel Windows



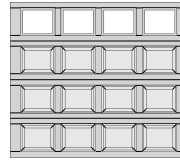




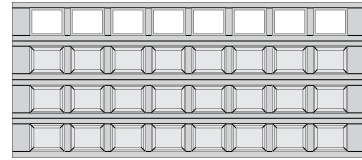
#1 Short Panel -  
Single Car



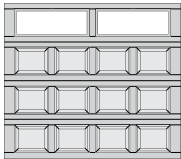
#1 Short Panel - Double Car



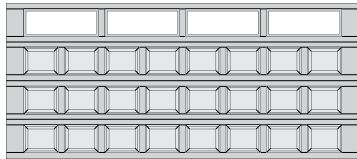
#1 Short Panel with  
short panel windows  
- Single Car



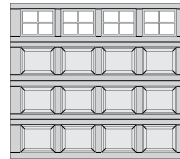
#1 Short Panel with short panel windows  
- Double Car



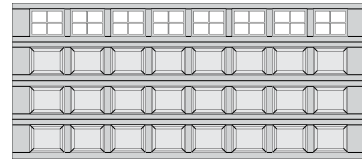
#1 Short Panel with  
long panel windows -  
Single Car



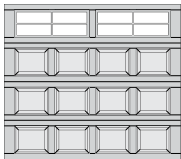
#1 Short Panel with long panel windows -  
Double Car



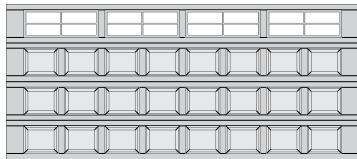
#1 Short Panel with  
Stockton short panel  
windows - Single Car



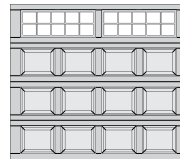
#1 Short Panel with Stockton short panel  
windows - Double Car



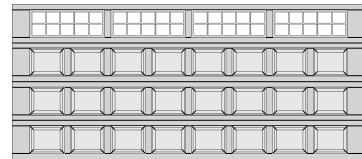
#1 Short Panel with  
Stockton long panel  
windows - Single Car



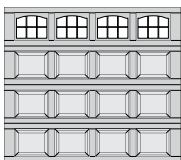
#1 Short Panel with Stockton long panel  
windows - Double Car



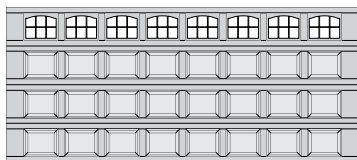
#1 Short Panel with  
Stockton long panel  
10-lite windows -  
Single Car



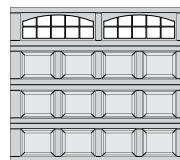
#1 Short Panel with Stockton long panel  
10-lite windows - Double Car



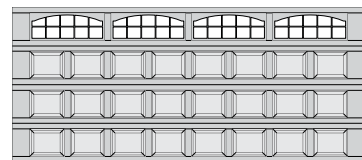
#1 Short Panel with  
Cascade short panel  
windows - Single Car



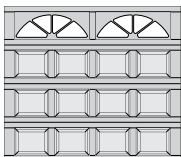
#1 Short Panel with Cascade short panel  
windows - Double Car



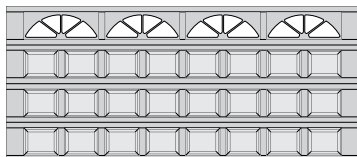
#1 Short Panel with  
Cascade long panel  
windows - Single Car



#1 Short Panel with Cascade long panel  
windows - Double Car

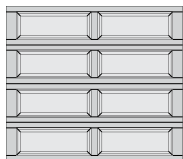


#1 Short Panel with  
Sherwood long panel  
windows - Single Car

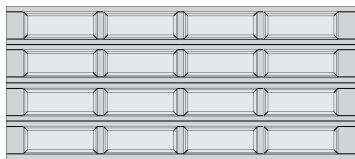


#1 Short Panel with Sherwood long panel  
windows - Double Car

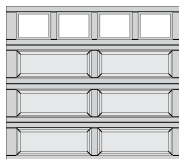
# TRADITIONAL SERIES



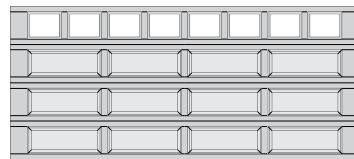
#2 Long Panel -  
Single Car



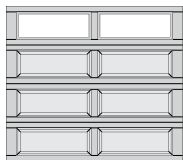
#2 Long Panel - Double Car



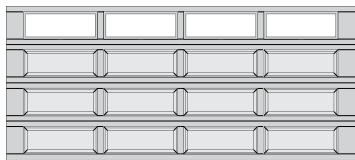
#2 Long Panel with  
short panel windows  
- Single Car



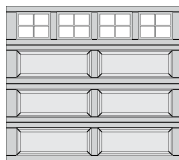
#2 Long Panel with short panel windows  
- Double Car



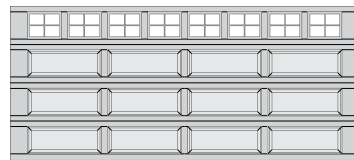
#2 Long Panel with  
long panel windows  
- Single Car



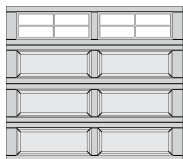
#2 Long Panel with long panel windows -  
Double Car



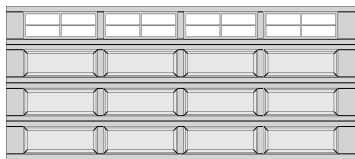
#2 Long Panel with  
Stockton short panel  
windows - Single Car



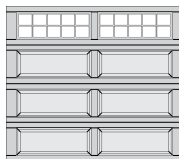
#2 Long Panel with Stockton short panel  
windows - Double Car



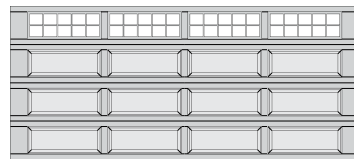
#2 Long Panel with  
Stockton long panel  
4-lite windows -  
Single Car



#2 Long Panel with Stockton long panel  
4-lite windows - Double Car



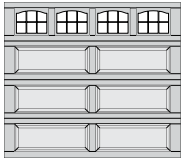
#2 Long Panel with  
Stockton long panel  
10-lite windows -  
Single Car



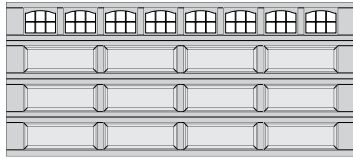
#2 Long Panel with Stockton long panel  
10-lite windows - Double Car



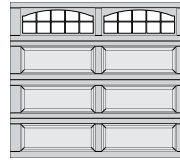




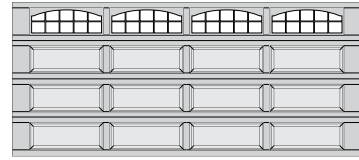
#2 Long Panel with Cascade short panel windows - Single Car



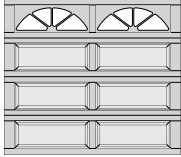
#2 Long Panel with Cascade short panel windows - Double Car



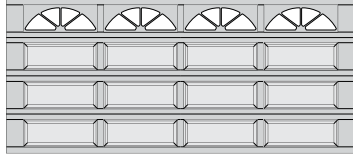
#2 Long Panel with Cascade long panel windows - Single Car



#2 Long Panel with Cascade long panel windows - Double Car



#2 Long Panel with Sherwood long panel windows - Single Car



#2 Long Panel with Sherwood long panel windows - Double Car

≈ Traditional Series #2 Long Panel with Stockton Long Panel 4-Lite Windows



# JELD-WEN® COMPOSITE GARAGE DOOR LIMITED WARRANTY

## OUR WARRANTY TO YOU...

JELD-WEN® Composite Garage Doors are built to perform reliably while enhancing a home's visual appeal. This warranty is effective for all composite garage doors manufactured by us on or after **October 1, 2008**, for use in the United States and Canada. Any previous warranties will continue to apply to garage doors manufactured by us prior to this date. For additional information, including care and maintenance, installation and finishing instructions, see your dealer or refer to [www.jeld-wen.com](http://www.jeld-wen.com).

### What This Warranty COVERS

We warrant to the original owner\* that our composite garage doors will be free from defects in materials and workmanship for the periods described below.

#### Owner-Occupied Single-Family Residence

We warrant your Traditional Series composite garage door sections for as long as you own and occupy your home. We warrant your Estate or Carriage House Series composite garage door sections for **five (5) years** from the date of initial purchase.

#### Commercial (Other than Owner-Occupied Single-Family Residence)

We warrant your Traditional, Estate, or Carriage House composite garage door sections for **five (5) years** from the date of initial purchase.

**Installation Hardware:** We warrant installation hardware provided by JELD-WEN for **five (5) years** from the date of initial purchase. This applies to standard lift and low-headroom applications only (high-lift, roof pitch and vertical lift applications are excluded).

**Factory Prefinish:** We warrant the factory-applied prefinish on our garage doors against peeling, checking, or cracking for **one (1) year** from the date of initial purchase. Should the factory prefinish be proven defective, we will at our option, replace or refinish the garage door sections or pay up to \$250.00 per garage door opening to the current owner. (Note: this coverage applies to factory-applied finish coat options only; standard factory-applied primer is not a finish coat.)

### Transferability

This warranty is not transferable.

### How to Get Assistance

If you have a problem with your JELD-WEN Composite Garage Door, immediately contact the distributor or dealer from whom you purchased our product or contact us directly:

Mail: JELD-WEN Composite Garage Doors  
300 E. 9th St.  
Dubuque, IA 52001  
Phone: 1-800-606-7380  
Fax: 563-583-0849

We can respond quickly and efficiently if you provide the following: a) date and location of purchase, b) how to contact you, c) the address where the product can be inspected, and d) a description of the apparent problem and the product (photographs are helpful).

### What We Will Do

Upon receiving your notification, we will send out an acknowledgement of receipt to the contact identified within three business days. We will investigate your claim and begin to take appropriate action within 30 days after receipt of notification. If it is determined that the product does not have a defect covered by the warranty, we may charge an inspection fee for an onsite inspection that is required or requested by you. If it is determined that there is a defect, we will repair the door section (or other component) or ship a replacement to the dealer/distributor or person making the claim in the same specification as the original sold to the dealer/distributor. Because manufacturing materials and techniques can change, replacement part(s) may not be an aesthetic match to the original. Replacement components/products are warranted for the balance of the original product warranty or 90 days, whichever is longer. If we determine we are unable to provide replacement parts and repair is not practical or cannot be made timely, then we will refund the initial purchase price. This guarantee gives you specific legal rights, and you may have other rights that vary from state/province to state/province.

### What This Warranty Does NOT Cover

JELD-WEN manufactures only the composite door sections; we sell both door sections and the related installation hardware. This warranty does not cover any components (e.g., electric openers, etc.) not sold by JELD-WEN to the original owner. See your distributor or dealer regarding the warranty on the entire door system and/or these other components.

We are not liable for:

- Normal wear and tear, including cosmetic or superficial blemishes in the factory prefinish (e.g., chips or scratches), normal wear and tear to hardware, and naturally occurring changes to hardware finishes (e.g., corrosion or tarnishing).
- Problems due to misuse, abuse, failure to follow the care and maintenance instructions, or as a result of any cause beyond our reasonable control (e.g. fire, flood, earthquake, other acts of nature, exposure to corrosive fumes, and acts of third parties outside of our control).
- Problems related to: improper finishing of all surfaces (front and back) and edges (top, bottom, and sides) of the sections (See our finishing instructions); variation or unsatisfactory results in sheen or texture resulting from the field application of paint or any other finishing material.
- Warp not in excess of 1/8" across the height of a section and/or 3/8" along the length of a section when struts are installed; any amount of warp on sections installed without struts. Note: varying temperature and moisture conditions may cause minor swelling or shrinking of sections; this is not considered a defect provided it does not affect the normal operation of the door.
- Problems related to water and/or air infiltration due to improper assembly; installation errors or flaws in building design and construction; installation must be in strict conformance with the installation instructions provided by the manufacturer of the garage door system. (note: see [www.jeld-wen.com](http://www.jeld-wen.com) for current installation instructions).
- Structural integrity issues or problems caused by improper fitting of the hardware or improper sizing of the sections.
- Damage or poor product performance resulting from installation into a condition that exceeds product design standards and/or certified performance specifications and/or does not comply with applicable building codes.
- Hardware, inserts, or components that are not provided by us, or JELD-WEN-supplied hardware installed into a high-lift, roof pitch or vertical lift application.
- Cost for labor, removal or disposal of defective product(s), installation or finishing of the replacement section or component.
- Incidental or consequential damage. Some states/provinces do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

#### Important Legal Information

**This Warranty sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified above. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the product, except as expressly contained herein. In the event state or provincial law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein.**

No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty.

\*This warranty extends to the original owner (original owner means the contractor/dealer/distributor/purchaser and the initial owner of the structure where the product is initially installed) and is not transferable. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed. Should state or provincial law preclude restrictions on transferability, then the warranty period is effective **five (5) years** from the date of initial purchase.

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# CARE & MAINTENANCE FOR PAINTED GARAGE DOORS

Proper care of your garage door is essential to its longevity and beauty. Periodic maintenance needs may vary from location to location depending on many factors including, but not limited to: environmental conditions, moisture exposure, direct sunlight exposure, soil or dust buildup, and overhang protection. These factors determine how frequent maintenance is required.

## TO SUCCESSFULLY TOUCH UP YOUR GARAGE DOOR:

- Lightly sand area where maintenance is required (use a sponge sanding block or sandpaper with 220 grit) do not sand paint off completely, do not sand through primer
- If using paint from a local supplier, we recommend a high quality 100 percent acrylic/latex exterior grade paint. For best results request a gloss level of 30
- Clean area from all dust and debris
- Use a tack cloth or rag dampened with a surface cleaner (lacquer thinner) and allow to dry completely
- Apply paint
- Use a fine bristle or foam brush, in some cases an artist's brush can be used
- If primer is breached, cover area with a tan all-acrylic latex primer before adding top coat
- Allow paint to dry completely (at least 24 hours)
- Evaluate work when dry, if another coat is deemed necessary; follow instructions from beginning

## REFINISHING PART OR YOUR ENTIRE GARAGE DOOR:

Many customers may wish to change the color of their garage door, or match the color of the trim on their home to the overlay material on the Carriage House or Estate series doors. This can be accomplished easily with much rewarding curb appeal if applied properly.

All alterations should follow the recommendations of the paint manufacturer. Best practices include making any changes immediately after the purchase of the door but before installation. In many cases paint can be applied with a low nap roller. 100 percent acrylic/latex exterior paint should be used. See warranty for specific details pertaining to field application of paint.

The finish on your door should be inspected no less than every 12 months, and more frequently if the door is exposed to direct sunlight (facing south, southeast, or southwest) or harsh weather conditions are present. Follow instructions from manufacturer of all acrylic/latex exterior grade paint. Covering all (6) sides of your door will provide the best results and continued great performance of your door.

To successfully refinish part or an entire door:

- Lightly sand all areas to be repainted (use a sponge sanding block or sandpaper with 220 grit) do not sand existing paint off completely, and do not sand through primer
- Clean area from all dust and debris
- Use a tack cloth or rag dampened with a surface cleaner (lacquer thinner) and allow to dry completely
- Apply paint
- Spray, use a low-nap roller, or brush the paint on the prepared surface
- If primer is breached, recover area with a tan all-acrylic latex primer before adding top coat
- Allow paint to dry completely (at least 24 hours)
- Evaluate work when dry, if another coat is deemed necessary; follow instructions from beginning.



# CARE & MAINTENANCE FOR STAINED GARAGE DOORS

With a bit of care and maintenance, you can help ensure your JELD-WEN stained garage door performs reliably and beautifully for years to come. It takes gentle cleaning, regular inspection and simple maintenance measures.

The garage door normally has very little protection from sunlight, rain and other environmental exposures. Because of these severe exposure conditions the exterior surface of the door requires annual maintenance. Once a year, the exterior face of the door should be lightly sanded with 220 grit or finer sand paper then wiped clean with a tackcloth or moistened towel to remove all sanding residue. Do not sand through the stain coat. After cleaning the surface apply one coat of exterior grade polyurethane clearcoat with UV inhibitor to the face of your garage door. Follow the manufacturer's instructions for application of the clearcoat. Two clearcoat layers may be added for additional protection, but no more than two should be applied or this coating will build-up over several years of maintenance. Regardless of which clearcoat is used, it is important that the coating be applied under dry conditions and a temperature above 70°F for at least 8 hours.

Normally the edges and back of the garage door will perform fine for several years, but to ensure the coating holds up under extreme environmental conditions, inspect the garage door finish on all six sides at least once a year. If any discoloration or coating delamination is visible, lightly sand the area with 220 grit or finer sandpaper, remove residue, then apply one coat of exterior quality polyurethane clearcoat. If the clearcoat is applied to the rails, it is very important to allow the clearcoat to dry completely before closing the garage door.

If the annual maintenance is not followed the coating may discolor or delaminate. If this occurs, there are a few refinishing options.

1) Remove door from the opening and refinish the face of each section. Use a solvent based paint/stain remover to remove the clearcoat and stain from the entire face of each door section. Lightly sand the face of the door and remove the sanding residue. *Do not sand off the embossed woodgrain.*

Apply one coat of exterior grade primer with high pigment to binder ratio. The color of the primer should be beige or other light-brown color. Allow the primer to completely dry. Stain the door face with a high quality stain, preferably a gel or heavy bodied stain. Allow stain to dry then apply at least three coats of exterior grade polyurethane clearcoat with UV inhibitor. Follow manufacturer's instructions for application of the primer, stain and clearcoats.

If the edges of the door sections show signs of weathering, then these surfaces should also be refinished the same way as the face. If the edges are not weathered, a clear coat should still be applied to these surfaces to provide additional protection. After all coatings have dried, re-install the garage door sections.

2) If the door does not need to be re-stained, but can be painted with a solid color, then the face of the door should be lightly sanded to remove all loose stain and clear coat. Remove all dust with tack cloth or damp rag. Apply at least two coats of an exterior quality latex paint. This can be completed without removing the door from the garage (only if there has been no damage to the garage panels).

Estate Series 86 with Clavos and Door Knockers »  
» Traditional Series #1 Short Panel







The JELD-WEN website is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at **jeld-wen.com** today.



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JELD-WEN reserves the right to change product specifications without notice. Please check our website, [jeld-wen.com](http://jeld-wen.com), for current information.

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