JELD-WEN.





THE MOST INVITING IDEAS

AN EXTERIOR AND INTERIOR DOOR GUIDE









Your passage to reliable possibilities

When is a door more than a functional necessity? When it's a JELD-WEN® door. These reliable exterior and interior doors are designed to be artful elements for your home, supporting your personal tastes and coordinating with your home's architecture. The best part is these expertly made doors are available for any budget and any application. This guide was created to help you decide which doors best meet your particular needs. We believe that offering this assistance will ensure you make confident, worry-free choices, and it's just one more way we bring reliability to real life.

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MAKING THE BEST CHOICE SELECTION CRITERIA

In selecting exterior and interior doors for your home, there are a few factors you should consider. Think about where you live, your home's style, local building codes and other things that may affect the level of required maintenance (e.g., the placement of your exterior doors). After you review these criteria, you'll be able to choose doors that are most suitable for you.

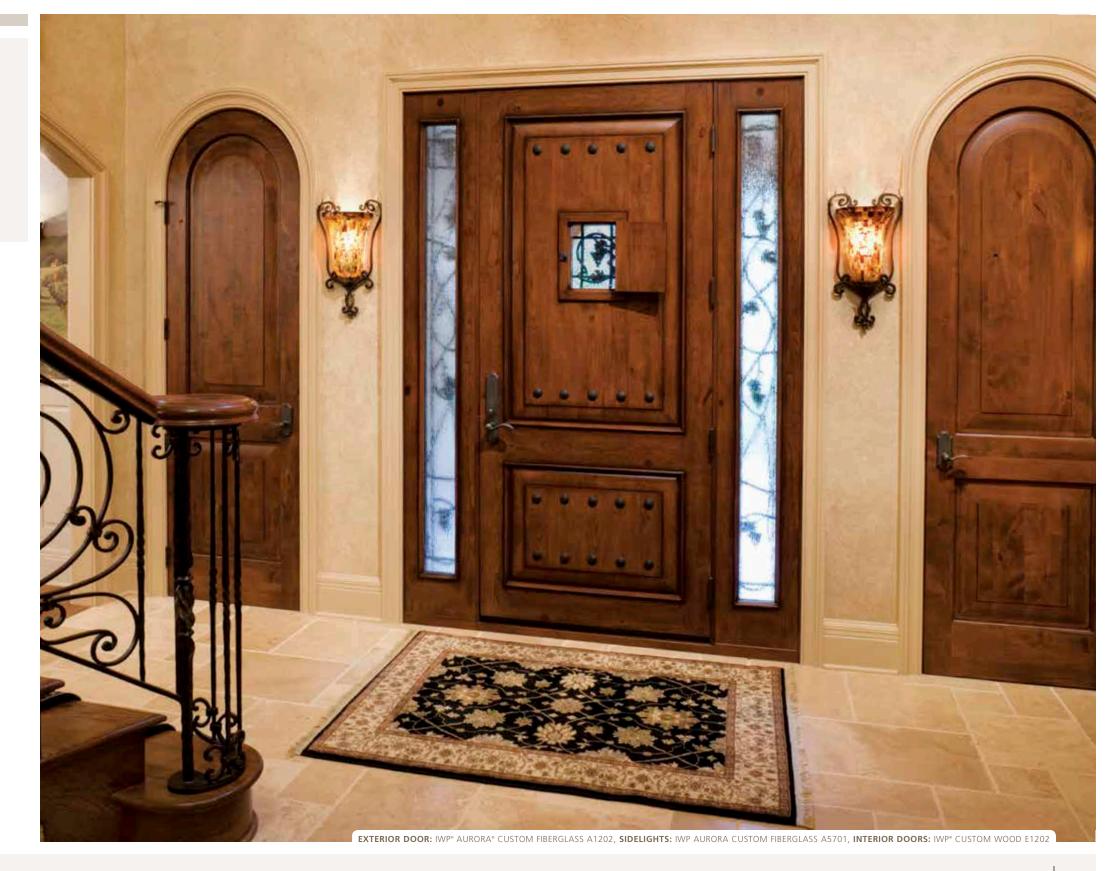
For an at-a-glance comparison of our products, please see the chart on page 58.

Performance considerations

- Do you live in a climate with extreme temperatures?
- Are there seasonal high winds or hurricanes in your area?
- Do you have northern, southern, eastern or western exposure?
- Does your front entrance have an overhang? (See illustration, page 7)
- Is energy efficiency a priority?
- Is controlling noise levels within your home an issue?
- Have you thought about fire ratings?

Additional considerations

- What is your home's architectural style?
- Which building material do you prefer (e.g., wood or composite)?
- Do you want doors that match cabinetry or millwork in your home?
- What kind of warranty do you require?
- What is your budget?



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Do you live in an area with strict building codes?

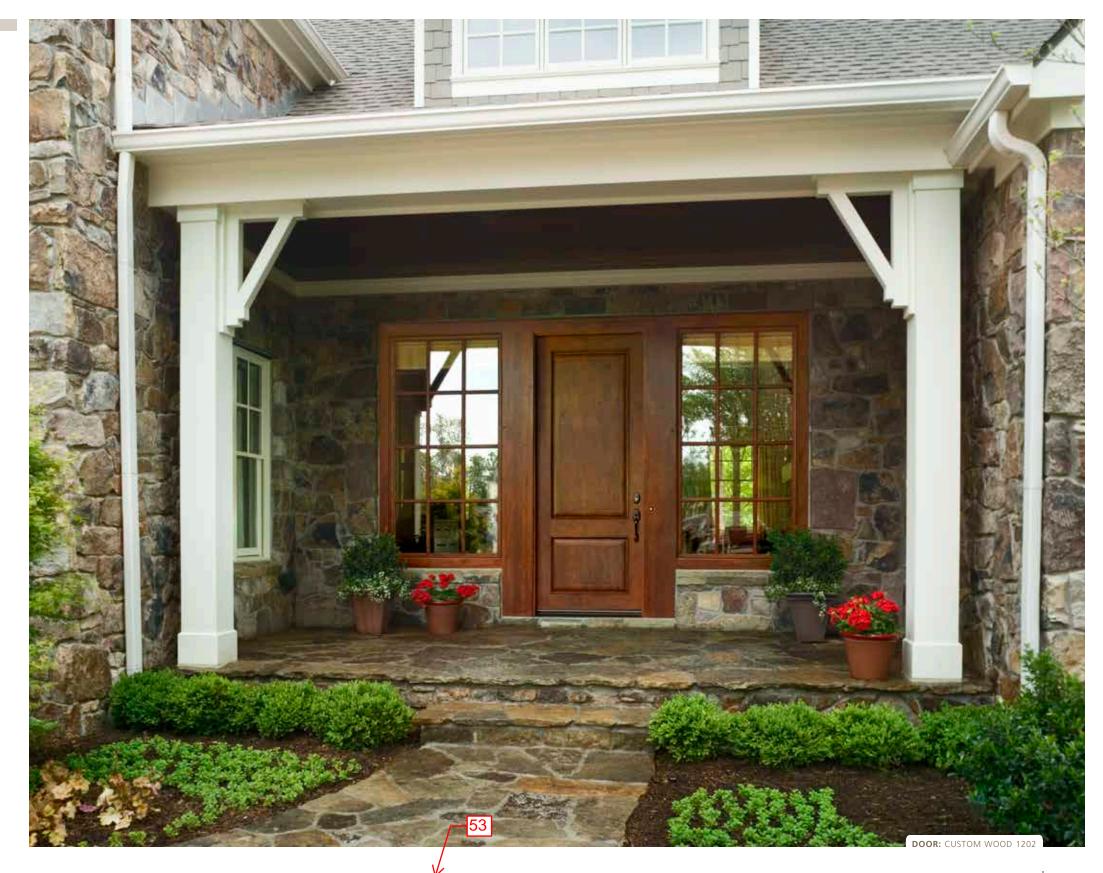
Building codes are published ordinances that will regulate many aspects of your project, such as design loads, opening widths and material selection. JELD-WEN® doors are designed and tested with these local building codes in mind. Many of our exterior doors even meet the toughest standards for hurricane-prone regions. To learn more, visit www.jeld-wen.com/resources.

What is your budget?

There's a JELD-WEN door for any budget, and costs can vary greatly depending on material type and options. For exterior doors, prices are generally lowest for steel, followed by fiberglass, and wood is the most expensive. In terms of interior doors, veneered plywood (Flush) doors are the most affordable, then molded wood fiber (Molded), MDF (Custom Carved) and, finally, wood.

Please note, there are some exceptions to these general guidelines. Doors may become more costly as options are added. For example, a simple six-panel IWP* Aurora* Custom Fiberglass door may be available at a midrange price, while one with clavos, distressing and coordinating sidelights will be priced like an upscale wood exterior door.

Luxurious	Midrange		Ecor	nomy
IWP® Custom Wood Exterior and Interior Doors				
IWP® Aurora® Custom Fiberg	lass Doors			
	Authentic Wood Exterior and Interior Doors*			
	Fiberglass Entrance and Patio Doors			
		Custom Carved In	terior Doors	
			Molded and Flush Ir	nterior Doors
			Steel Exte	erior Doors







- **X** = Distance from bottom of door to base of overhang
- **Y** = The amount of overhang protection required

Which direction will your exterior doors face?

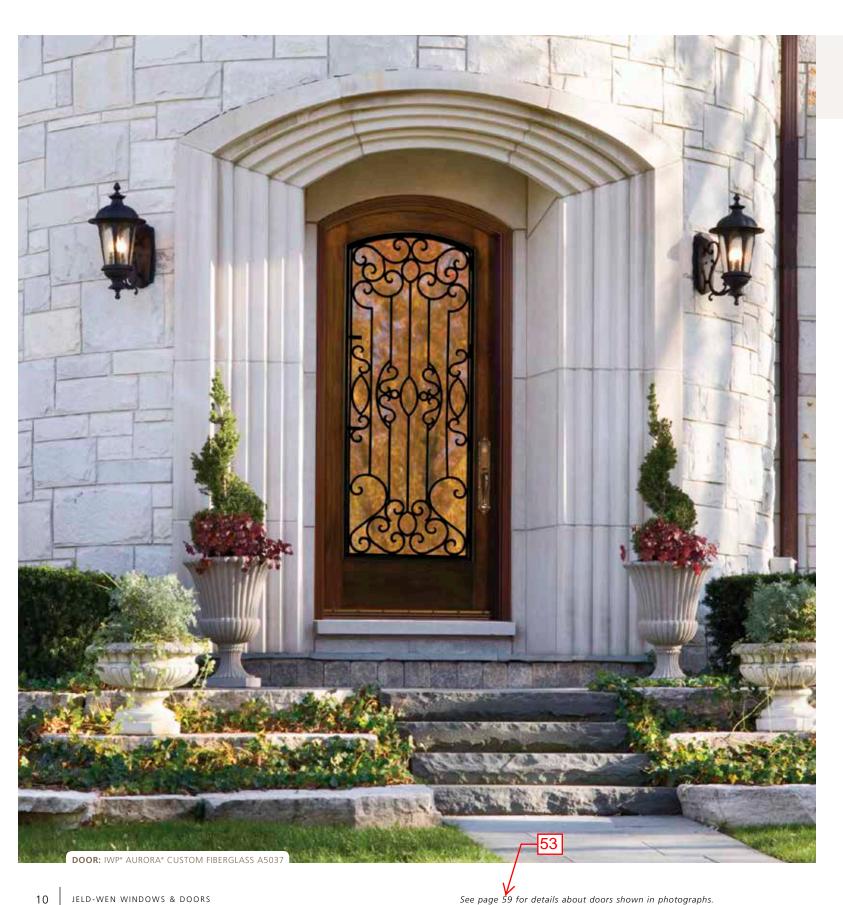
If you want a wood exterior door, it's imperative to consider exposure. To adequately protect the door and extend its life, you'll have to take into account your climate and the direction the door will be facing. Then you must determine the amount of overhang needed to protect the door from the elements, which can be obtained by following a simple formula: Y=1/2X (in most cases). For example, if the base of your door to the bottom of your overhang is 10 feet, then the overhang should be a minimum of 5-feet deep. The exposure coefficient may need to be modified based on your climate and the direction your door faces. In some situations, the exposure can be too extreme for a wood door—regardless of overhang.

Without the correct overhangs, wood doors with a southern, southwestern, southeastern or western exposure will require frequent maintenance. They're also susceptible to performance problems, such as rapid finish deterioration, color fading, wood splitting, warping, expansion, shrinkage, wood joint separation and water penetration between the mouldings, panels and glass. Improperly protected doors with storm doors and dark colors are also susceptible to large temperature differences (e.g., the door's surface is 30 degrees higher than the ambient temperature) and temperature jumps (e.g., hot in the day, cold at night). This can cause the door to warp or the door skin to buckle. Please note that doors used in any of the above applications will not be covered under our warranty.

A door used in combination with a storm door can cause warping, splitting or cracking due to heat build-up between the two doors. Unvented storm door applications are not advised and may result in denial of warranty claims.

For patio doors (of any material), placement on certain walls can determine the kind of natural light that enters into your home, or even the temperature inside your home. South- and east-facing patio doors bring in bright, golden light. North-facing patio doors usher in cooler, muted light. And westfacing patio dogethat in abundant direct sunlight, as well as the beauty of sunsets. Consider that patio doors on south southwest-, southeast- or west-facing walls may be more susceptible to heat gain.

REAL-LIFE PROOF CERTIFICATIONS



Reliability is more than a claim at JELD-WEN. It's a promise that's kept, as proven by a variety of ratings, certifications and our industry-leading warranties. Our most notable ratings and certifications are explained below.

ENERGY STAR®

JELD-WEN has been a proud ENERGY STAR partner since 1998. ENERGY STAR is a governmentbacked program that supports environmental protection. With the proper options, many JELD-WEN® doors* will meet ENERGY STAR requirements.



Fire-rated doors

We consistently and diligently work to make our doors safe, and that's exactly what our fire-rated doors are. These doors are built to meet or exceed local fire-rating building codes for residential and light commercial use, and they're offered with 20-, 45- and 90-minute certifications. For true fire protection, these doors must be used in combination with certified frames and hardware.



Hurricane certification

Recent hurricanes in the United States have caused many tragedies, including extensive property damage. These storms led to the development of building code certification standards for doors installed in coastal areas prone to hurricanes and strong winds—from Texas to Maine. JELD-WEN offers a full range of exterior doors that are designed to meet these certifications and have passed stringent design pressure tests.* Learn more at www.jeld-wen.com/resources.



Environmental stewardship

JELD-WEN supports environmental preservation by making the maximum use of valuable natural resources. We use millwork by-products when crafting our interior doors, which makes them certified by Scientific Certification Systems (SCS). We also advocate responsible forest management and are working to end the use of wood from endangered forests.



THE COMPONENTS OF CRAFTSMANSHIP

Our exterior and interior doors are created from different materials, and each one offers distinct benefits—some in terms of design options, others in regard to performance versatility. Please review each material type to see which is most suitable for your needs.

Exterior doors

Wood

Doors made out of wood exude a natural visual warmth and beauty. They come in a variety of wood species and finishes, or they may be painted any color you choose. An expanded range of aesthetic options is also available for IWP® Custom Wood exterior doors.

All wood exterior doors require a proper overhang and may need a higher level of care. For a lower maintenance option, select Authentic Wood doors made of solid pine AuraLast® wood (see next page).

Fiberglass

This material allows you to enjoy the look of wood with less upkeep. In fact, all our fiberglass doors are designed with greater detailing for an authentic wood appearance. They're also built to consistently withstand the rigors of any climate—hot or cold, wet or dry. JELD-WEN® Fiberglass doors come in a range of designs, with and without decorative glass. IWP® Aurora® Custom Fiberglass doors feature the most authentic appearance and greatest range of options.

Steel

An economical option, steel offers strength and durability and is a good choice for most climates. These doors are also treated to deliver superior rust-resistance. They will require only minimal maintenance (in especially moist areas, they may require minor upkeep).









See page 59 for details about doors shown in photographs.

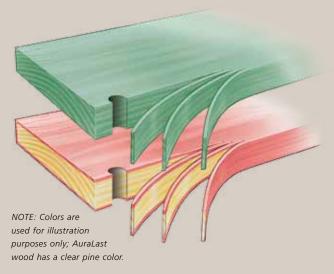
AuraLast wood (patent pending)

Our Authentic Wood exterior doors are available with solid pine AuraLast wood, which provides superior protection against wood decay, water saturation and termites. We also offer solid pine AuraLast wood door frames for our Authentic Wood, Fiberglass and Steel exterior doors. With its to-the-core protection, even trimming and sanding cannot compromise the protection AuraLast wood provides.

AuraLast wood is also a more environmentally friendly option than dip-treated wood. The proprietary AuraLast water-based protection process results in a 96% decrease of VOCs released during production, compared to the conventional dip treat process typical in the industry.

Exterior doors with AuraLast wood are backed by a 20-year warranty; AuraLast wood door frames are supported by a limited lifetime warranty. Learn more at www.jeld-wen.com/auralast.

AuraLast wood (shown in green) provides virtually 100% penetration of the protective ingredients—from the surface to the core. In contrast, dip-treated wood (shown in red) is protected on the surface only, so its effectiveness will be compromised when the surface is broken during installation.















Interior doors

Wood

This traditional material lends a sense of substance and distinctive visual appeal to any interior space. To help you achieve a cohesive look, many of our wood interior doors are available in the same wood species and finish options as our wood exterior doors. They may also be painted any color. Our Authentic Wood interior doors are a beautiful midrange option. IWP® Custom Wood interior doors are available with the widest array of design options.

MDF

Our versatile Custom Carved interior doors are made with medium density fiberboard (MDF). The surface can easily accommodate unique designs with our advanced router technology, which also creates a crisp look with precise detailing. Doors are primed and ready to paint.

Molded

We make Molded interior doors with strong, environmentally conscious materials (including wood fiber by-products from our other door lines). The skins are available with a smooth surface or various woodgrain textures. Molded doors are primed and can be painted whatever color you wish.

Flush

These long-lasting, affordable interior doors are made from a variety of materials, such as veneered hardwood for the door skins. They're available in a wide range of veneers or prefinished hardboard finishes.



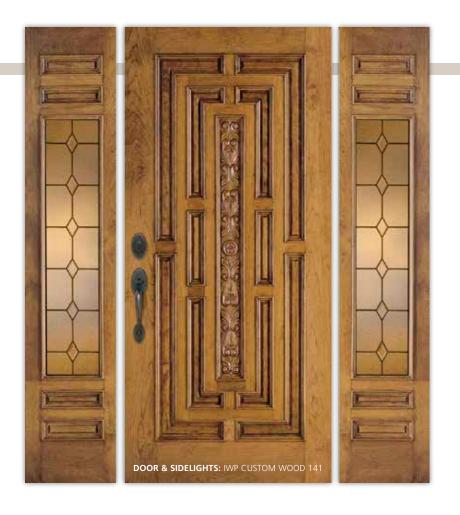


Make a first impression that's welcoming, intriguing and perfectly enduring.



IWP® CUSTOM WOOD

JELD-WEN artisans handcraft every IWP® Custom Wood exterior door to be a beautiful statement of individuality. What's more, the designs and options we offer are architecturally inspired to perfectly complement any home style. They're available with the widest selection of options like finish colors, decorative grilles and metal accents and glass types. You can also create a stunning entry system with coordinating sidelights and transoms.





Wood and finish options

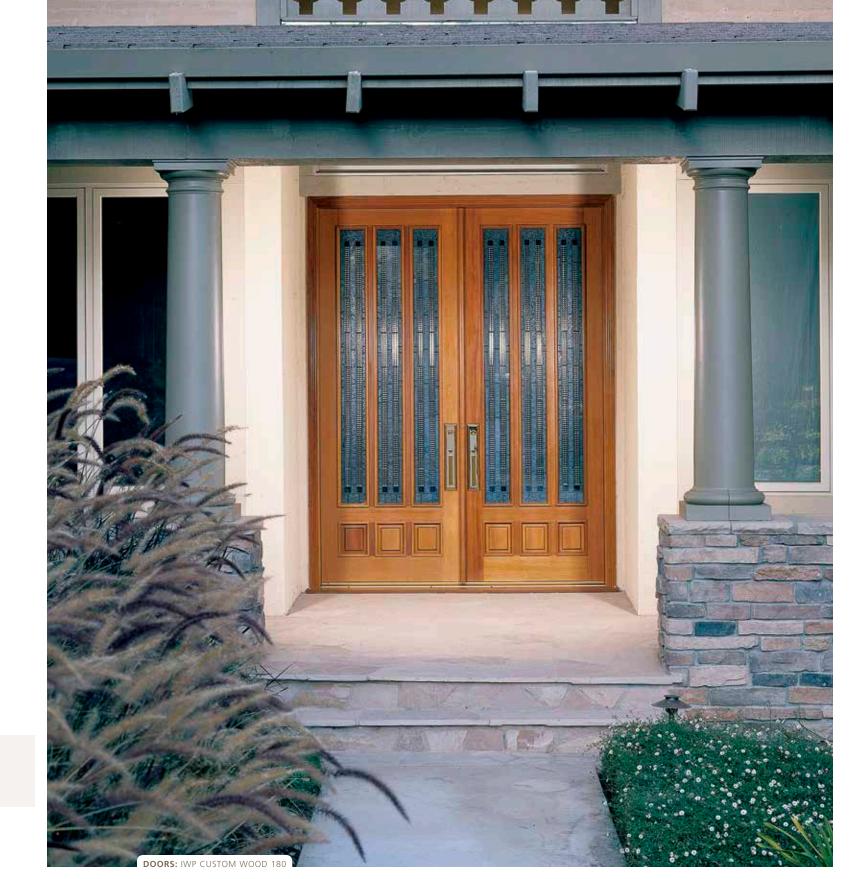
IWP® Custom Wood exterior doors come in a variety of distinctive wood species. A full range of finishes is also available, and any finish can be antiqued to give our doors greater visual depth. Or select any paint color you want. In addition, we offer textural options that add varying levels of character.

Glass types

We offer more glass types than you can imagine, from subtly textured to boldly colored. These options let you add individuality to our doors, sidelights and transoms while increasing natural light. They can also be used for custom designs.

Decorative metal accents

Add charm and architectural authenticity to our Estate Collection door designs with decorative metal accents. These optional accents include straps and clavos; door, sidelight and speakeasy grilles and a door knocker with an aged look.



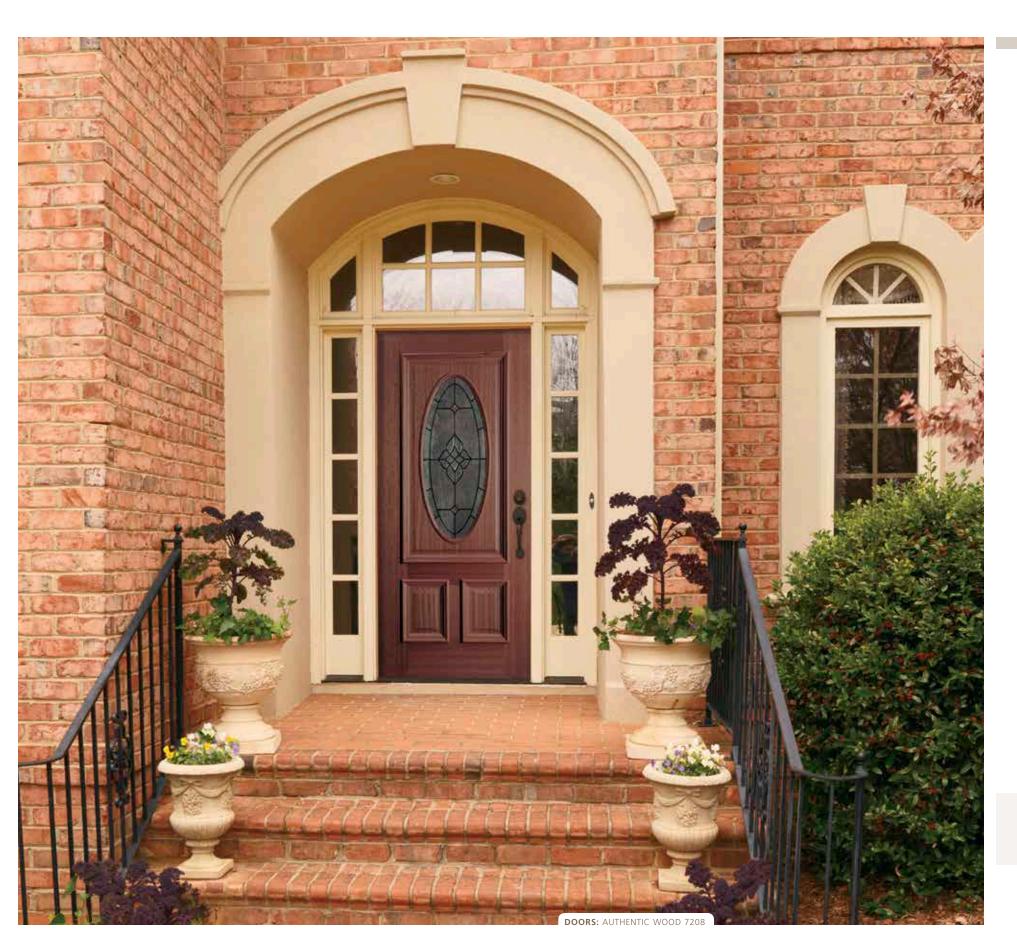
Available styles: entrance, entry systems with sidelights and transoms, folding, patio, Dutch and decorative grille



AUTHENTIC WOOD

We make our Authentic Wood exterior doors to be a visually warm and perfectly inviting part of any home. These doors come in a full range of door designs and a wide array of wood species, which includes solid pine AuraLast® wood. This door collection also includes many decorative glass options, sidelights and transoms that have been designed to enhance and match the door design you choose. Select door designs are available with fire ratings.









We offer 11 wood species for Premium Wood doors, so you're sure to find one to complement your home.



Glass options

Decorative glass is available in 15 distinctive design series. To help you create a coordinated entry system, many of these series include designs for sidelights, door inserts and transoms.

Available styles: entrance, entry systems with sidelights and transoms, patio, sash and Dutch





These uncommon exterior doors are built to withstand any climate, and they feature both the feel and look of genuine wood, right down to the knots and cracks. They're available with a wide selection of architecturally accurate designs and enchanting options like decorative metal accents. To increase curb appeal, select a complete entry system with coordinating sidelights and transoms. These doors are supported by a lifetime warranty. For complete warranty information, please visit www.jeld-wen.com.

Finishes and colors

Knotty Alder, Mahogany and Oak woodgrain textures are available for IWP* Aurora* Custom Fiberglass doors, in up to seven finishes. We also offer an assortment of paint surface colors and antique finishes.

Glass types

Select from over 40 distinctive glass types for our door inserts, sidelights and transoms. These options will add a customized sense of artistry and radiance to your entry.

Decorative metal accents

Our IWP Aurora Custom Fiberglass doors are available with the same range of decorative metal accents as our IWP Custom Wood exterior doors. This selection includes clavos, straps, grilles and knockers.







Available styles: entrance, entry systems with sidelights and transoms, folding, patio and decorative grille



JELD-WEN® FIBERGLASS

Our Fiberglass doors feature the attractive visual warmth of wood, yet they're engineered to last longer with less maintenance in any climate. They're also dimensionally stable, so they won't warp, split or crack. A wide variety of designs, as well as options like glass inserts, are available. Many designs are also approved for use in high-velocity hurricane zones.*

DOOR: FIBERGLASS 8-PANEL

FIBERGLASS EXTERIOR DOORS

*A door system includes the door slab, frame, hardware and all components. All these components must be individually qualified to meet Miami-Dade County building code requirements.



Design options

With realistic detailing, these durable doors emulate the look of real wood. We offer two distinct woodgrain textures: Mahogany and Oak; or select a smooth surface. When painted, a smooth JELD-WEN® Fiberglass door looks remarkably similar to a painted wood door.





Frame types

Doors are available with three types of edge strip: a laminated veneer lumber (LVL) frame with an Oak hardwood cap; a LVL frame with a Mahogany hardwood cap; and a LVL frame with a solid Pine cap (edge strip). The first two options are perfect for matching the woodgrain you select.

Fire rating

JELD-WEN Fiberglass doors come with optional 20-minute certifications to meet or exceed local fire rating building codes. For true fire protection, doors must be used with certified frames and hardware.

ENERGY STAR®

JELD-WEN Fiberglass doors include custom-fitted polystyrene cores for stable insulation, so they're ENERGY STAR qualified. To learn how your entire door system* can be ENERGY STAR rated, contact your local JELD-WEN dealer.

Available styles: entrance, entry systems with sidelights

^{*}A door system includes the door slab, frame, hardware and all components. All these components must be individually qualified to meet Miami-Dade County building code requirements.



JELD-WEN® STEEL

All our Steel exterior doors are durable, affordable and backed by a 10-year warranty. Galvanized exterior door facings are primed with neutral, low-sheen, baked-on enamel primer for easy finishing, and the interior side is coated for superior rust-resistance. For added safety, select optional fire ratings. The doors can also be officially Miami-Dade-County-approved for use in hurricane zones.*

^{*}A door system includes the door slab, frame, hardware and all components. All these components must be individually qualified to meet Miami-Dade County building code requirements.





Contours™

These doors feature a tough, 24-gauge skin that features our exclusive beaded sticking profile.

They're available with an optional steel edge that delivers added security and a fire rating of up to 90 minutes.

Energy Saver®

In addition to a strong, 24-gauge door facing, each of these doors is available with an optional steel edge that delivers added security and a fire rating of up to 90 minutes.

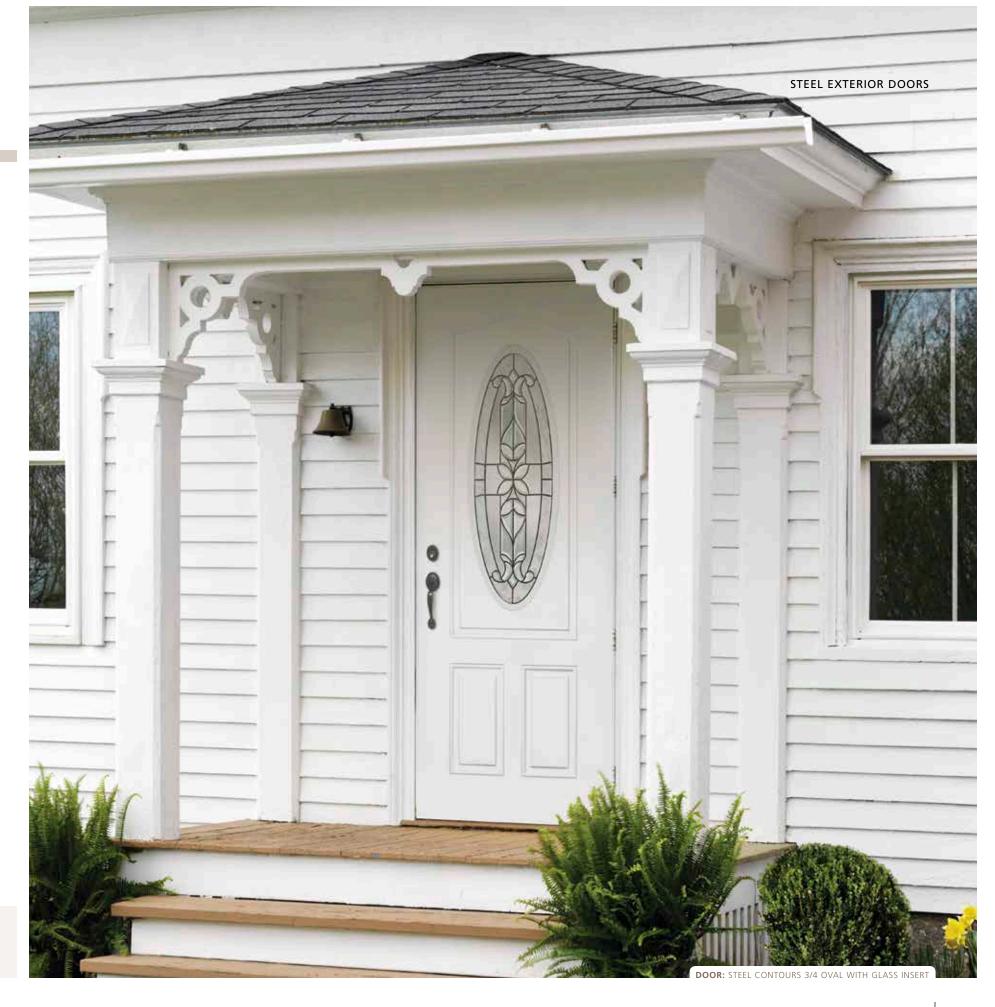
FiniShield®

These economical steel doors have 25-gauge skins with two coats of baked-on enamel and are covered in a prefinished seven-mil layer of oak-textured vinyl.

Gladiator®

Our Gladiator collection includes constructiongrade steel doors with durable 25-gauge steel skins.

Available styles: entrance and entry systems with sidelights



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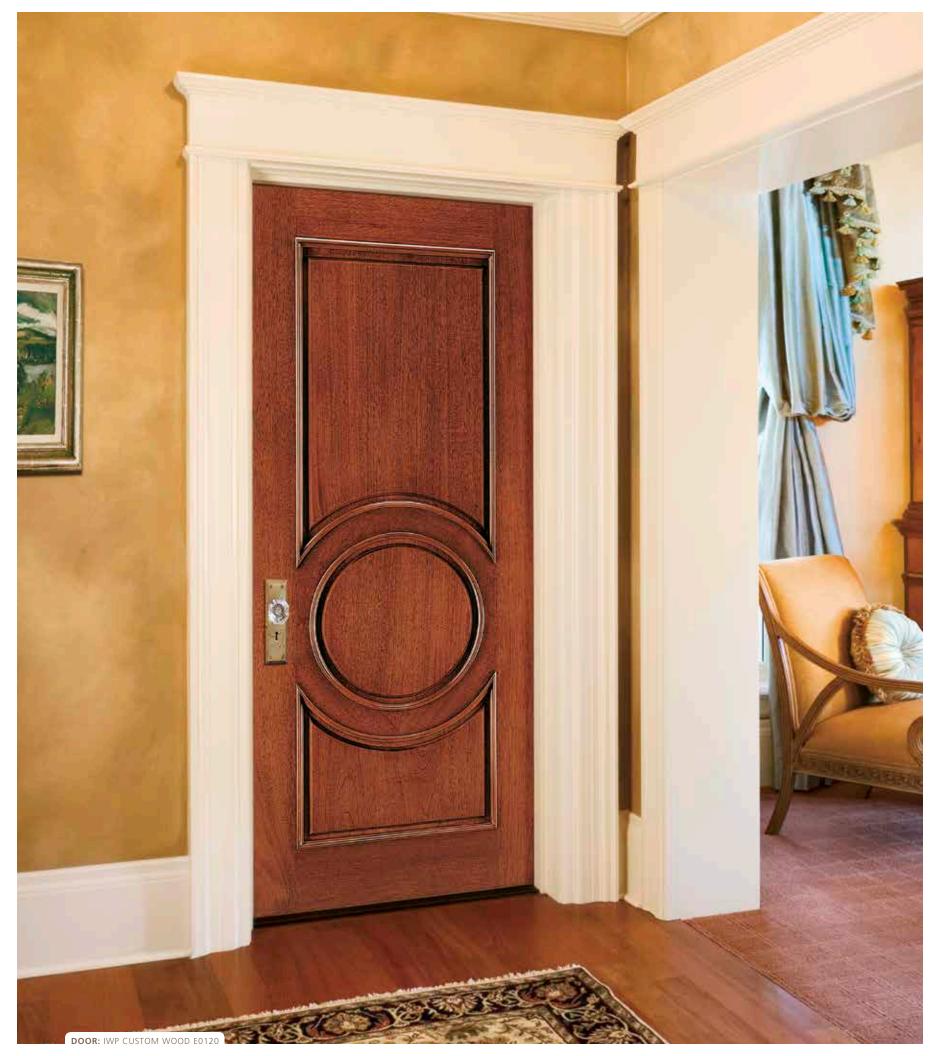




IWP® CUSTOM WOOD WOOD INTERIOR DOORS

Our distinctive IWP® Custom Wood interior doors are handmade from the finest materials to enhance any home. They're available with all the architecturally authentic designs and options you need to create a look that's individualized, eye-catching and cohesive. In fact, many of these options are also available for IWP Custom Wood and IWP® Aurora® Custom Fiberglass exterior doors to help you achieve a consistent look from the inside out.





Wood and finish options

Just as with our exterior doors, IWP® Custom Wood interior doors come in five wood species with up to 11 finishes. A range of paint colors and antique finishes, as well as four wood surface textures are also available.

Glass selection

Our French doors are available with over 40 glass types (the same options you'll find for IWP Custom Wood or IWP® Aurora® Custom Fiberglass exterior doors). You can also choose doors with simulated divided lites.

Decorative metal accents

Our IWP Custom Wood doors may be enhanced with a range of decorative metal accents. These options include various straps and clavos. They're an especially good choice for our Estate designs.

Panel options

Panel profiles, which are the panels' dimensional detail design, can help reflect different style preferences, from traditional to contemporary. Four panel profiles as well as two sticking profiles and two raised moulding options, are available.

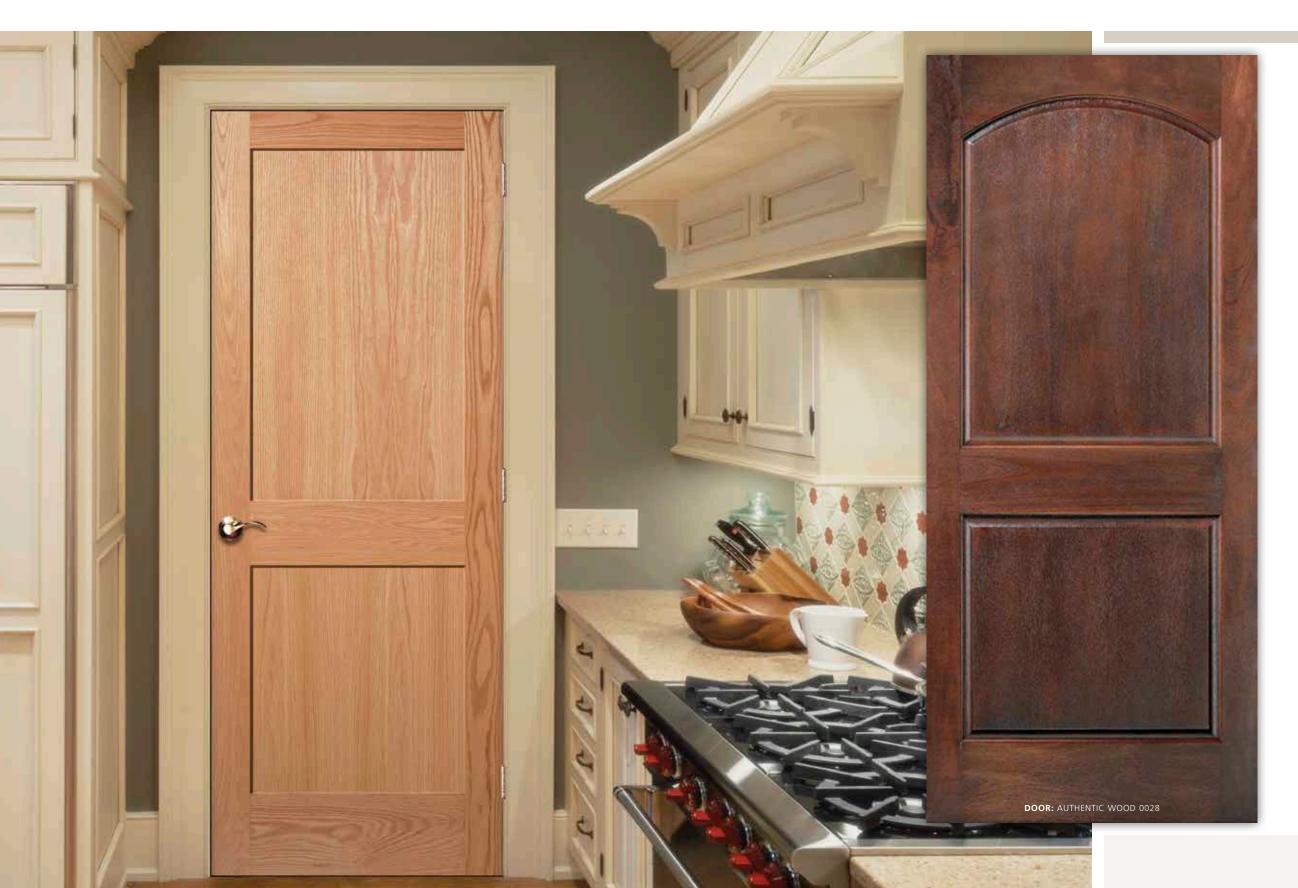




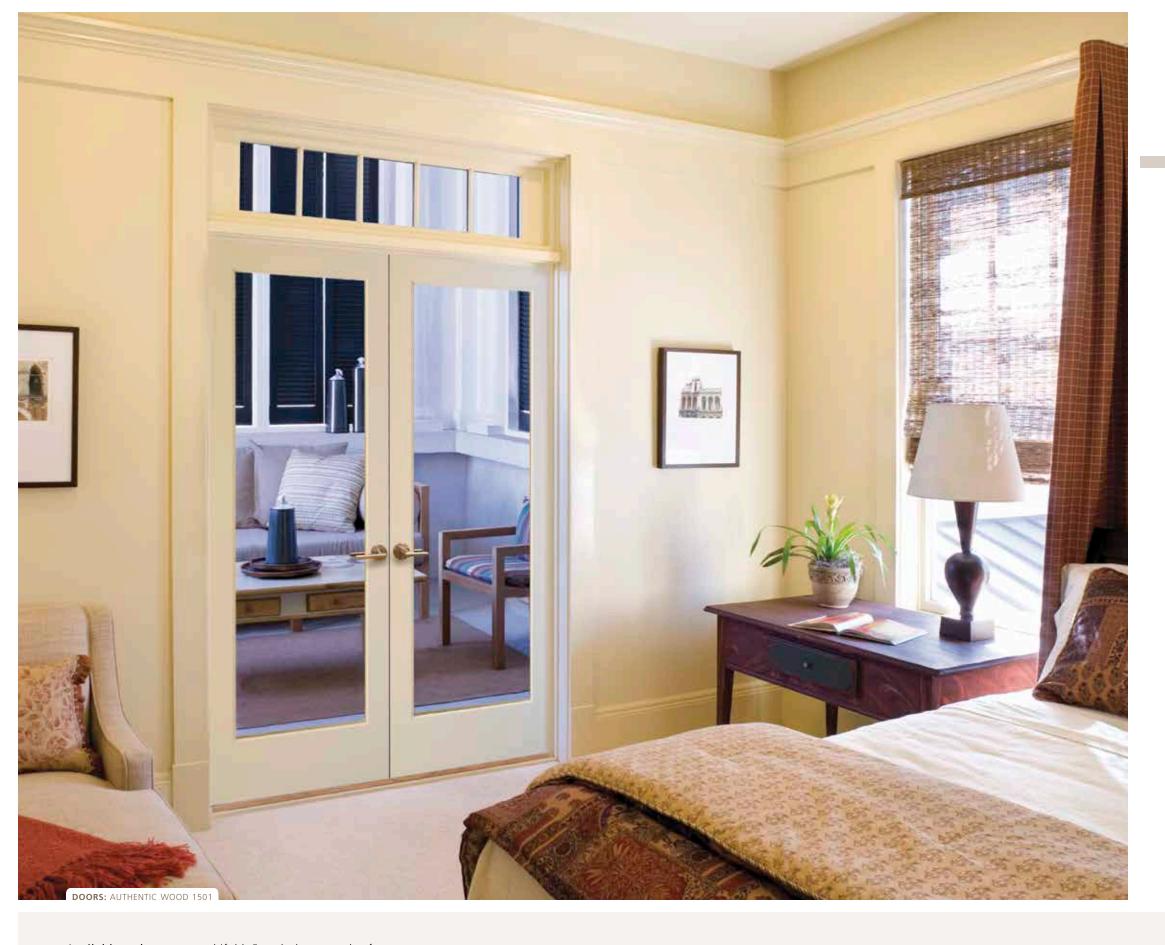
Available styles: passage, bifold, French and louver

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AUTHENTIC WOOD WOOD INTERIOR DOORS



Bring the visual warmth of wood into any room with our Authentic Wood interior doors. These doors share some of the same wood species options (and many of the same door designs) as our Authentic Wood exterior door collection, so it's easy to attain a coordinated look. For the radiant French doors in this collection, you can choose from assorted glass types, as well as various glass design categories such as screened, decorative and V-groove.





Wood species

These interior doors come in 11 wood species, which are also options for our Authentic Wood exterior doors. Or select the primed option to paint the doors any color you choose.

Glass selection

We provide many glass types and designs for our French doors. These doors are available with simulated divided lites or decorative glass designs. They can also be enhanced with screened glass designs for added privacy or V-groove glass designs that have an especially sparkling look.

Panel options

Even the smallest detail can make a big difference in the look of a door. That's why we offer different panel profiles, which are the panels' dimensional detail design. Select either non-profiled or raised.

Available styles: passage, bifold, French, louver and cafe





Achieve a distinctive appearance with our Custom Carved interior doors. They feature MDF, finger-jointed pine stiles, and a lightweight core that makes them easy to install. This collection includes over 100 standard designs, raised moulding, and assorted profile options, so you can choose from thousands of beautiful combinations. They come with an STC rating of up to 33, which means they offer some of the best noise reduction of any residential or commercial doors in the industry. An optional 20-minute fire rating is also available.

Available styles: passage, bifold and pocket

CUSTOM CARVED

DOORS: CUSTOM CARVED C4000

MOLDED AND FLUSH MOLDED AND FLUSH INTERIOR DOORS

Molded

With hundreds of versatile designs and consistent durability, it's no wonder these doors are some of the most popular interior doors available today. With optional solid cores, the doors also offer fire ratings and reduced sound transmission. Choose between a woodgrain or smooth finish.

ProCore The Quiet Door®

Our Molded and Flush interior doors are available with ProCore The Quiet Door construction. This optional core reduces sound transmission by up to 50 percent. It also helps prevent dents and dings, and our 1-3/4" doors are available with a fire rating up to 60 minutes.





JELD-WEN WINDOWS & DOORS

Impression™ mirror door

The Impression mirror door features a beveled mirror on one side and an Arlington, Bristol, Colonial or Bostonian® 6-panel molded door design on the opposite side. Each door is made with special adhesives, which eliminate the need for the clunky lip mould. All you see is the beveled edge of the mirror. The doors are also created to resist moisture, so they're great for bathrooms.





Flush

For the ultimate in streamlined design, select our economical Flush doors. Each one is made from veneered plywood, and solid core options are available to provide fire ratings and quieter spaces. Various hardwood and wood-like finishes are available.



Available styles: passage, bifold, pocket and louver

DOORS: MOLDED CONTINENTAL

JELD-WEN.COM 51 See page 59 for details about doors shown in photographs.

CHARACTERISTICS FOR COMPARISON

EXTERIOR DOORS	JELD-WEN° Steel	JELD-WEN° Fiberglass	IWP° Aurora° Custom Fiberglass	Authentic Wood	IWP° Custom Wood	
Custom Capabilities	no	no	options, sizes	special order	yes	
Optimal Climate	any (no direct sun or dark colors)	any	any (excellent in coastal, desert, high heat/ humidity, extreme conditions)	best in temperate; appropriate overhang required	best in temperate; appropriate overhang required	
Hurricane- Certified	yes	yes	yes	yes	yes	
Core Options	polystyrene	polystyrene	high-density polyurethane	engineered wood	wood solid wood	
Fire-Rated	yes (except Gladiator* and FiniShield*)	yes	no	yes (20 minutes only)	yes (20 minutes only)	
Budget (see also, page 6)	economy to midrange	mostly midrange	midrange to luxurious	mostly midrange	luxurious	
Smooth or Textured	both	both	both	textured	textured	
Appearance	smooth, painted wood	smooth, painted or stained wood	indistinguishable from real wood	real stained or painted wood	real stained or painted wood	
Decorative Accents	no	no	yes	no	yes	
Maintenance Level	easy	easy	easy	easy to moderate	easy to moderate	
Warranty*	10 years	25 years	lifetime on door, 5 years on finish	5 years (20 years for solid pine AuraLast* wood designs)	5 years on door, 1 year on finish	
INTERIOR DOORS	Flush	Molded	Custom Carved (MDF)	Authentic Wood	IWP° Custom Wood	
Custom Capabilities	no	no	yes	special order	yes	
Core Options	ProCore The Quiet Door; various others	ProCore The Quiet Door; various others	various core options engineered wood		engineered hardwood	
Fire-Rated	yes	yes	yes (20 minutes only)	yes	yes (20 minutes only)	
Budget (see also, page 6)	economy to midrange	economy to midrange	economy to midrange	mostly midrange	mostly luxurious	
Smooth or Textured	both	both	smooth	textured	textured	
Appearance	painted, prefinished or unfinished wood	smooth, stained or painted wood	smooth, painted wood	real stained or painted wood	real stained or painted wood	
Decorative Accents	no	no	no	no	yes	
Mirror Option	no	yes	no	no	special order	
French (glass) door designs	no	no	no	yes	yes	
Warranty*	5 years	5 years	5 years	5 years	5 years	

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22	Authentic Wood 1510 in Hemlock		Right: Molded Impression™ Mirror Left: Continental™
23	Authentic Wood 6206 in AuraLast Pine	51	Right: Flush Hardwood Veneer in Sliced Red Oak
24	Authentic Wood 7208 in Meranti Mahogany with Rosemont Glass		
25	Left: Authentic Wood 5022V in Knotty Alder Right: Authentic Wood 7201 in Meranti Mahogany with Firethorne Glass		
26	IWP Aurora Custom Fiberglass A1202 Mahogany Woodgrain with Cashmere Finish, Radius Top and Optional 1-3/4" Round Clavos in Dark Patina		
27	IWP Aurora Custom Fiberglass A225 in Oak Woodgrain		

52 *To review warranties, visit www.jeld-wen.com/resources. 53







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