



PROTECTS AGAINST



TERMITES



WOOD ROT



WATER SATURATION

TESTED RELIABILITY

AuraLast Wood protects your greatest investment, your home.



Protects against Termites

TERMITES cause billions of dollars of damage to homes in the United States every year. And they are aggressive; Formosan Termites can chew through materials such as thin sheets of soft metal, plastics, rubbers, stucco, and styrene to reach their food source.

(Tested to highest levels of performance as measured by AWPA E1-97 standard method for laboratory evaluation to determine resistance to subterranean termites)

Protects against Wood Rot

AuraLast Wood achieved highest performance levels to withstand wood rot as measured by the Window and Door Manufacturing Association (WDMA) industry standard.

(WDMA T.M. 1 Soil Block test, AWPA E9-97 and AWPA E10-91)

Protects against Water Saturation

AuraLast Wood offers superior resistance to water and protects wood against swelling.

(Far exceeds the requirements of WDMA IS-4, T.M. 2 Swellometer Test as measured by anti-swelling efficiency.)



WORRY
FREE



AuraLast® Wood is clearly the survivor.

AuraLast Wood was put to the test for several years in a very harsh and humid environment. This test hut was built directly on top of a termite colony.

As you can see, after removing the window from its unprotected framework, the AuraLast Wood clearly withstood the harsh elements of wood rot and termite attack.

Working with AuraLast Wood is easy

Nail and screw holes or trimming and sanding will not compromise the shield of AuraLast protection.



WE CARE

- » **96% Fewer Volatile Organic Compounds (VOCs)** released during manufacturing process than traditional wood submersion treatment methods
- » **Water based solution safe to handle** compared to much harsher, solvent based treatments
- » **Longer lasting products**, mean less waste and more efficient use of our natural resources.

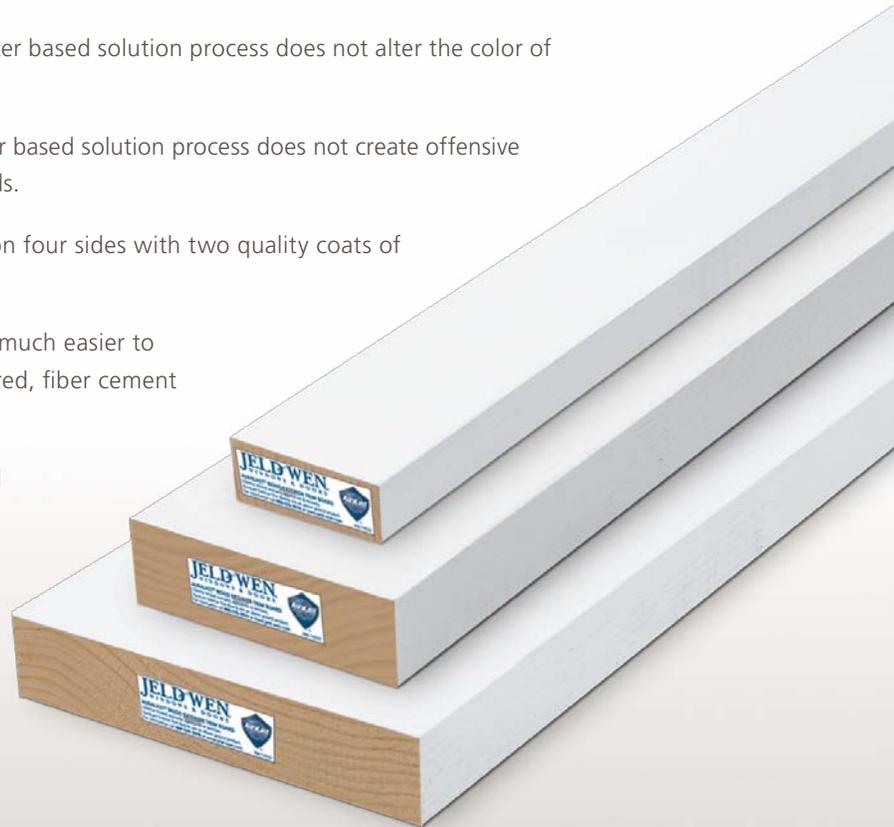


For complete warranty information please visit www.jeld-wen.com.



BEAUTIFULLY THE "BEST"

- » AuraLast Wood is **COLORLESS**. The protective water based solution process does not alter the color of the wood's natural beauty.
- » AuraLast Wood is **ODORLESS**. The protective water based solution process does not create offensive odors unlike harsh solvent based treatment methods.
- » AuraLast Wood trim boards are **Factory Primed** on four sides with two quality coats of 100% acrylic latex primer, ready for painting.
- » AuraLast Wood trim boards; all **Natural Wood** is much easier to work with compared to other composite, engineered, fiber cement or PVC materials.
- » AuraLast Wood trim boards are carefully kiln dried to provide maximum **Stability** for impeccable finished installation results.
- » AuraLast Wood trim boards **do not** require saw cuts and nail/drill holes to be resealed with a wood preservative during installation.



The JELD-WEN website is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at jeld-wen.com today.

EXTERIOR TRIM BOARDS—SPECIFICATIONS

MADE WITH AURALAST—THE WORRY-FREE WOOD®

S1S2E (Reversible—Rough Sawn/Smooth)

The most versatile board for two different applications (reversible), a rough sawn face for the rustic textured appearance and a smooth surface for a finished appearance.

| 1x | | | |
|-------------------|-------|---------|---------------|
| Nominal Thickness | Width | Actual | |
| | | Width | Length |
| 1" | 2" | 1-1/2" | 16', 18', 20' |
| 1" | 3" | 2-1/2" | 16', 18', 20' |
| 1" | 4" | 3-1/2" | 16', 18', 20' |
| 1" | 5" | 4-1/2" | 16', 18', 20' |
| 1" | 6" | 5-1/2" | 16', 18', 20' |
| 1" | 8" | 7-1/4" | 16', 18', 20' |
| 1" | 10" | 9-1/4" | 16', 18', 20' |
| 1" | 12" | 11-1/4" | 16', 18', 20' |

| 5/4x | | | |
|-------------------|-------|---------|---------------|
| Nominal Thickness | Width | Actual | |
| | | Width | Length |
| 5/4" | 2" | 1-1/2" | 16', 18', 20' |
| 5/4" | 3" | 2-1/2" | 16', 18', 20' |
| 5/4" | 4" | 3-1/2" | 16', 18', 20' |
| 5/4" | 5" | 4-1/2" | 16', 18', 20' |
| 5/4" | 6" | 5-1/2" | 16', 18', 20' |
| 5/4" | 8" | 7-1/4" | 16', 18', 20' |
| 5/4" | 10" | 9-1/4" | 16', 18', 20' |
| 5/4" | 12" | 11-1/4" | 16', 18', 20' |

| 2x | | | |
|-------------------|-------|---------|---------------|
| Nominal Thickness | Width | Actual | |
| | | Width | Length |
| 2" | 2" | 1-1/2" | 16', 18', 20' |
| 2" | 3" | 2-1/2" | 16', 18', 20' |
| 2" | 4" | 3-1/2" | 16', 18', 20' |
| 2" | 6" | 5-1/2" | 16', 18', 20' |
| 2" | 8" | 7-1/4" | 16', 18', 20' |
| 2" | 10" | 9-1/4" | 16', 18', 20' |
| 2" | 12" | 11-1/4" | 16', 18', 20' |

S4S (Smooth/Smooth)

Both surfaces smooth for the classic finished appearance

| 1x | | | |
|-------------------|-------|---------|---------------|
| Nominal Thickness | Width | Actual | |
| | | Width | Length |
| 1" | 2" | 1-1/2" | 16', 18', 20' |
| 1" | 3" | 2-1/2" | 16', 18', 20' |
| 1" | 4" | 3-1/2" | 16', 18', 20' |
| 1" | 5" | 4-1/2" | 16', 18', 20' |
| 1" | 6" | 5-1/2" | 16', 18', 20' |
| 1" | 8" | 7-1/4" | 16', 18', 20' |
| 1" | 10" | 9-1/4" | 16', 18', 20' |
| 1" | 12" | 11-1/4" | 16', 18', 20' |

| 5/4x | | | |
|-------------------|-------|---------|---------------|
| Nominal Thickness | Width | Actual | |
| | | Width | Length |
| 5/4" | 2" | 1-1/2" | 16', 18', 20' |
| 5/4" | 3" | 2-1/2" | 16', 18', 20' |
| 5/4" | 4" | 3-1/2" | 16', 18', 20' |
| 5/4" | 5" | 4-1/2" | 16', 18', 20' |
| 5/4" | 6" | 5-1/2" | 16', 18', 20' |
| 5/4" | 8" | 7-1/4" | 16', 18', 20' |
| 5/4" | 10" | 9-1/4" | 16', 18', 20' |
| 5/4" | 12" | 11-1/4" | 16', 18', 20' |

| 2x | | | |
|-------------------|-------|---------|---------------|
| Nominal Thickness | Width | Actual | |
| | | Width | Length |
| 2" | 2" | 1-1/2" | 16', 18', 20' |
| 2" | 3" | 2-1/2" | 16', 18', 20' |
| 2" | 4" | 3-1/2" | 16', 18', 20' |
| 2" | 6" | 5-1/2" | 16', 18', 20' |
| 2" | 8" | 7-1/4" | 16', 18', 20' |
| 2" | 10" | 9-1/4" | 16', 18', 20' |
| 2" | 12" | 11-1/4" | 16', 18', 20' |

Note: Specified lengths are also available



Official window, door and millwork provider of the PGA TOUR and Champions Tour



Made in the USA

© 2011 JELD-WEN, inc. This publication and its contents are owned by JELD-WEN, inc. and are protected under the U.S. Copyright Act and other intellectual property laws. All trademarks, service marks, logos, and the like (whether registered or unregistered) are owned or controlled by JELD-WEN, inc. or others. Unauthorized use or duplication of JELD-WEN intellectual property is prohibited.

JELD-WEN reserves the right to change product specifications without notice. Please check our website, jeld-wen.com, for current information.

15-609 08/11 (SB 5M)