

CARADCO Primed and CARclad Product **Limited Twelve (12) Month Warranty**

Caradco warrants to all consumers of Caradco Primed or CARclad Patio Door Units that these units conform to the performance standards of the National Wood Window and Door Association IS-3-83 approved by the American National Standards Institute. Caradco warrants to all consumers of Caradco Primed or CARclad Window Units that these units conform to the performance standards of the National Wood Window and Door Association IS-2-87 Grade 20 approved by the American National Standards Institute.

Defects in material or workmanship discovered and reported to Caradco within twelve (12) months from the date of purchase for installation will be repaired or replaced at Caradco's option at no charge, excluding labor, to the consumer.

This warranty does not apply to units used in ships or vehicles. Neither does it apply to units damaged in handling or installation or not installed in strict compliance with instructions or applicable statutory codes or regulations. This warranty shall not apply to any installation over 35 feet in height done without prior approval of design by Caradco.

Severe rain and wind conditions may temporarily exceed the standard test performance criteria (patio door units IS-3-83 and window units IS-2-87 Grade 20, both criteria 5.0 U.S. Gal. per square foot per hour and a static pressure of 2.86 psf for a period of 15 minutes). No warranty is made against condensation on the inside surface of the glass, which may occur as a result of relatively high indoor humidity.

All Caradco Primed units are treated with a water repellent preservative under the National Wood Window and Door Association's IS-4-81 and are factory primed for field finishing. Since Caradco has no control over material or conditions used in field application or the finish, no warranty is made in the performance of that finish.

All CARclad units are warranted to pass Architectural Aluminum Manufacturers Association and National Coil Coaters Association test methods for organic coatings and are factory finished to provide a low maintenance unit under normal atmospheric conditions. No warranty is made for the finish under abnormal atmospheric exposures.

Caradco shall not be liable for incidental or consequential damages, other than damages for personal injury. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

All Implied warranties of fitness and merchantability are limited in duration to the twelve (12) month duration of this warranty. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Claims under this warranty should be submitted to Caradco in writing at the address appearing below. All warranty work deemed necessary by Caradco will be performed by Caradco or an authorized Caradco distributor at time of claim, not later than one hundred twenty (120) days after notice is received. In order to perform warranty work, Caradco representatives must be allowed to make on site inspections and, in some cases, return the unit to the factory at Caradco's expense.

CARADCO Insulated Glass for Primed and CARclad Product **Limited Ten (10) Year Warranty**

Caradco warranties to all consumers of Caradco Primed and CARclad products for a term of ten (10) years from the date of purchase for installation that it will provide at no charge to the consumer a replacement lite of glass for any glass product that develops material visual obstruction due to film formation or dust collection on the interior glass surface exclusively as the result of:

- ❖ Failure of the hermetic seal by means other than glass breakage.
- ❖ Stress cracks occurring from defects in workmanship or materials.

This warranty shall not apply to units:

- ❖ Installed more than 35 feet above ground without approval by Caradco.
- ❖ Installed in ships or vehicles, in commercial refrigeration units or in non-vertical positions.
- ❖ Damaged in handling or installation.
- ❖ Not installed in compliance with Caradco installation instructions or accepted construction practices.

- ❖ Subjected to abnormal stresses resulting from application of films to the interior pane of glass, excessive heat or vibration, movement of buildings or foundations, or other abnormal stresses.

Condensation on the interior (room side) of the glass is not a defect in the glass but the result of excessive humidity in the room.

Caradco shall not be liable for costs of removal or reinstallation of said defective lite of glass, nor any costs or expenses relating to painting, staining or any other activity necessary in finishing the reinstallation or damages or loss to other property.

The warranties set forth herein are in lieu of all other warranties, express or implied. Caradco shall not be liable for any incidental or consequential damages. All implied warranties of fitness and merchantability are limited to the term of this warranty. Claims submitted under this warranty must be accompanied by proof of purchase showing items, the price and the date of purchase. Some states do not allow exclusion or limitation of incidental or consequential damages or limitations on how long the implied warranty lasts, so you may have other rights that vary from state to state.

Claims under this warranty should be submitted to Caradco in writing at the address appearing below.

Address:

Caradco
201 Evans Road
Rantoul, IL 61866

Alcoa Custom Vinyl Replacement Windows
Registered Medallion Warranty
Limited Lifetime Coverage, for as long as you own your home

Alcoa Custom Vinyl Replacement Windows are warranted to you, the original owner(s) named in the certificate, by the manufacturer, Alcoa Building Products (acquired by Caradco May 1, 1996), against the named products containing manufacturing defects. This warranty remains in effect for as long as the original property owner(s) are living and are the original owner(s) of the property to which the products were applied. In the event there is more than one original property owner(s) the warranty will remain in effect as long as one of the original property owner(s) is living and owns an interest in the property to which the named products were applied. This Lifetime, Limited Warranty is non-transferable by the original property owner(s) to subsequent owner(s). When the property is owned by other than an individual(s) such as in the case of a corporation, unincorporated association, school, church, government or public entity, etc., the warranty period shall be 10 years from the original date of installation.

Warranty Coverage: Lifetime

Alcoa Building Products warrants that the Alcoa Custom Vinyl Replacement Windows are free from defect in material and workmanship in the course of the manufacture, and are made in strict accordance with high standards of engineering skills, quality controlled through every stage of manufacture.

Basic Window Unit: Lifetime

Alcoa Building Products warrants that the Alcoa Custom Vinyl Replacement Window rigid vinyl extrusions, installed at the address and on the date hereon, will not chip, crack, pit, blister, flake or peel and will never rot, under conditions of ordinary wear for as long as you own the property in which the vinyl windows are installed.

Moving Parts/Hardware: Lifetime

Alcoa Building Products warrants all hardware components, sash balances, lock mechanisms, rollers, latches and mechanical fasteners against manufacturing defects for as long as you own the property in which the vinyl windows are installed.

Insulated Glass Assembly: Lifetime

Alcoa Building Products warrants the insulated glass assembly for the Alcoa Custom Vinyl Replacement Window against material obstruction of vision as a result of film formation, dust collection or moisture accumulation between the interior surfaces caused by a failure of the seal, due to faulty manufacturing by Alcoa Building Products, for as long as you own the property in which the vinyl windows are installed. Alcoa Building Products glass coverage is prorated as follows: 0-5 years 100%; 6-15 years 50%; over 15 years 25%.

Insulated Glass Assembly with Grids

Alcoa Building Products warrants its insulated glass assembly with internal colonial or diamond grids for FIVE FULL YEARS from the date of installation. *Condensation of water on the outside surfaces of glass may occur as a natural result of excess humidity within the house or building and the temperature differential between inside and outside. Because of the extreme variations possible, Alcoa Building Products does not warrant against condensation, as it does not indicate a defect in the window unit and glass assembly.

Coverage Exclusions and Limitations

Alcoa Building Products does not warrant installation or damage of any kind resulting from faulty or improper installation, accidental damage, settlement, structural shrinkage or distortion of the structure, hail, fire, lightning, hurricane, tornado, windstorm, vandalism, earthquake, or other acts of God, harmful chemicals, fumes or vapors, misuse, abuse, normal weathering, mildew accumulation, the Owner's failure to provide reasonable and necessary maintenance of the product, impact of foreign objects or other causes beyond the control of Alcoa Building Products.

Alcoa Building Products reserves the right to discontinue or make changes in any of its Products. If the Products covered by this warranty are not available, Alcoa Building Products shall have the right to substitute a Product that in Alcoa Building Products' sole discretion, is of equal quality or value.

If Alcoa Custom Vinyl Replacement Windows fail to perform in accordance with the above standards during the warranty period, Alcoa Building Products will upon notification and validation of the complaint by inspection, supply replacement parts free of charge to the original property owner(s) to replace the defective parts. The purchaser must pay for any and all labor and transportation necessary to install such parts. Alcoa Building Product's obligations under this warranty shall in no event exceed the original manufactured price of the installed materials. Alcoa Building Products will bear no other expense, such as labor costs of any kind, and purchaser's exclusive remedy, in lieu of all incidental, special or consequential damages, including in the case of negligence, is limited to a refund or the furnishing of another product as heretofore described. Any cost and expenses beyond Alcoa Building Products liability hereunder shall be the Owner's responsibility.

If the Products covered cannot be repaired or replaced after a reasonable number of attempts at such repairs or replacement, Alcoa Building Products shall provide a refund.

Alcoa Building Products is giving you an express Lifetime Limited Warranty under the provisions of the Magnuson-Moss Federal Warranty Act; Alcoa Building Products cannot and shall not be liable to you for a breach of any other written or oral express warranties, such as those, if any, given to you by dealers, contractors, applicators or distributors, of the windows. Any implied warranties of merchantability and fitness for a particular purpose, are limited in time to the duration of this express warranty. Alcoa Building Products shall not be liable for any consequential damages or incidental damages for breach of any express, written, oral or implied warranty on the products. Your exclusive remedy shall be repair or replacement solely at Alcoa Building Products' option, only on terms stated in this certificate. Some states do not allow the exclusions or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may have other rights which vary from state to state. This warranty covers only genuine Alcoa Custom Vinyl Replacement Windows.

Claims Procedure

Any claims hereunder must be presented to Alcoa Building Products within the warranty period and within a reasonable period of time after discovering defect. The claim should include reference to the date of the original installation and the owner(s) name and address. Write to Caradco, 201 Evans Road, Rantoul, IL 61866. Alcoa Building Products reserves the right to withdraw this warranty without notice at any time; all warranties effectively registered shall remain in force until their expiration.