

NORCO – Sitaline Product Limited Warranty

Insulated Glass

NORCO WINDOWS, INC. (“Norco”) warrants to the original homeowner, the insulated glass glazed in the manufacture of its window and door products against failure of the air seal for a twenty (20) year period from the date of manufacture. This warranty does not cover glass damaged as a result of accident, abusive handling, misuse or heat buildup.

If there is a failure of the air seal within the first ten (10) years of the warranty period, Norco will deliver, to the place of product installation, either a replacement piece of insulated glass or sash glazed with insulated glass at Norco’s discretion. In addition, if the air seal fails within (2) years of warranty, Norco will also pay for installation and replacement of the insulated glass. If there is a failure of the air seal which occurs during the remaining ten (10) years of the warranty period, Norco will offer for purchase to the original product owner replacement insulated glass at 60% of the current Norco list price. Except as provided above, Norco will not be responsible for installation or replacement of insulated glass. In no case will Norco be responsible for repainting, refinishing or similar activities connected with glass replacement or installation.

Wood Components, Hardware, Weatherstripping, Screens and Glazing Bead – 2 year warranty

Norco warrants the wood components, hardware, weatherstripping, screens and glazing beads which accompany its products (components) to be free from defects which might unreasonably affect the products normal functioning for a period of two (2) years from the date of manufacture. Texture and color variation do not constitute defects in wood “components”. Norco will either provide replacement parts to the place of product installation or repair any nonconforming components at its discretion. In no case will Norco be responsible for installation, repainting, refinishing or similar activities connected with replacement of the “components” or product. Should any defective component unreasonably effect the products normal functioning after this two (2) year warranty period, Norco will offer to the original product owner, replacement “components” at 50% of Norco’s current list price.

Coverage Exclusions and Limitations

The above warranty does not apply to defects resulting from improper installation practices. This warranty shall not apply if the defect or non-conformance is caused by damage or unreasonable use while in the possession of the consumer. This warranty does not cover normal wear and tear of products.

NORCO WINDOWS, INC. is giving you an express Limited Warranty. NORCO WINDOWS, INC. cannot and shall not be liable to you for any other express warranties provided by dealers, contractors, installers, or distributors. ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED IN TIME TO THE DURATION OF THIS EXPRESS WARRANTY. NORCO SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL DAMAGES OR INCIDENTAL DAMAGES. YOUR EXCLUSIVE REMEDY SHALL BE REPAIR, REPLACEMENT, OR REFUND AS STATED IN THIS WARRANTY. SOME STATES DO NOT ALLOW EXCLUSION OF LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES OR LIMITATION OF THE DURATION OF IMPLIED WARRANTIES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

Circumstances not covered by Warranty

All windows sold for installation outside the United States and Canada are sold “as is” and without express or implied warranties. Norco insulated glass assemblies without breather tubes are sold “as is” and without express or implied warranties if installed at elevations above 7000 feet. Aluminum cladding and hardware used within one mile of a body of salt water is not covered by this warranty. Norco Windows, Inc. product warranties cover windows and doors glazed by the manufacturer. Norco products purchased without glazing are purchased “as is” without warranties expressed or implied. Any Norco Windows, Inc. doors purchased without a bore are sold “as is” without warranties expressed or implied.

Claim Procedure

To initiate claim action under this Limited Warranty, you should contact the contractor who installed the products or the distributor who provided the product to you. In the event these persons are unknown, we ask that you please contact:

Customer Service Manager
Norco Windows, Inc.
P.O. Box 140
Hawkins, WI 54530

You will be required to provide the following information:

- a) Your name, address, and telephone number;
- b) Description of product for which claim made;
- c) Proof of date of purchase (invoice);
- d) Name of Norco Window dealer or distributor from whom purchased (if known);
- e) Nature of product failure and any further pertinent information.

NORCO – Teton Product A Full Warranty

Norco guarantees all Teton windows and doors shipped after January 1, 1995 to be free of defects in workmanship and material which might unreasonably affect their normal functioning for as long as the windows and doors are owned by the original consumer.

Any Teton windows or doors which do not conform to this guarantee will be repaired without charge to the original consumer. If Norco cannot repair the defect, we will replace the product or part at no charge, or refund the price of the item, at the option of Norco.

Product problems caused by improper installation or failure to maintain Teton windows and doors in accordance with manufacturer's instructions are not covered by this warranty. This warranty does not cover normal wear and tear of the Teton product. All windows sold for installation outside the United States and Canada are sold "As Is" and without express or implied warranties. Norco insulated glass assemblies without breather tubes are sold "As Is" and without express or implied warranties if installed at elevations above 7000 feet. Aluminum cladding used within one mile of a body of salt water is not covered by this warranty.

Norco shall not be liable for incidental or consequential damages caused by product defects. Some states do not allow the exclusion or limitation or exclusion may not apply.

This warranty provides specific legal rights. The original consumer may also have other rights which vary from state to state.

To make a claim under this warranty, the original consumer must contact Norco Dealer, Builder or write to: Norco Windows Inc. P.O. Box 140 Hawkins, WI 54530. Proof of original purchase may be shown by completing a Teton registration card and sending it to the above address at the time of purchase. If the registration card is not returned, to make a claim under Norco's Teton warranty, you will be required to provide proof that you are the original consumer of the Norco products.

NORCO – Sierra Series Vinyl Windows Limited Warranty

Norco warrants to the original consumer that all Sierra TM windows will be free of defects in workmanship and material which might unreasonably affect their normal functioning during the warranty period, all as further described below. If any Sierra TM does not conform to this warranty, Norco will, at its option, repair or replace the defective window, or refund the original purchase price.

Frame and Sash Warranty Period: 20 Years

Sierra TM vinyl frame and sash components will not significantly rot, rust, crack, warp, pit corrode, peel, blister or fail to maintain their basic color characteristics due to any defect in material or workmanship for a period of twenty (20) years from the date of manufacture.

Insulated Glass Warranty Period: 10 Years

Air seals in Sierra TM insulated glass assembled supplied by Norco or its Authorized Dealers will not fail under normal usage due to defects in material or workmanship for a period of ten (10) years from the date of manufacture. Should there be such a failure, Norco shall at its option, provide either a replacement piece of insulated glass or a glazed sash, delivered to the original place of purchase. The consumer shall be solely responsible for installation.

Hardware Warranty Period: 1 Year

Window hardware will be free from defects in material and workmanship which unreasonably affect the functioning of Sierra TM windows for a period of one (1) year from the date of manufacture.

Coverage Exclusions and Limitations

Product problems caused by improper installation or failure to maintain Sierra TM windows in accordance with manufacturer's instructions are not covered by this warranty. This warranty does not cover damage due to misuse or abuse, temperature exposure in excess of 160 degrees Fahrenheit (which, for example, could be caused by storage in an unventilated area or by installation of storm windows), modification of any component, application or overspray of primers, paints or solvents, normal wear and tear, minimal fading or chalking due to weathering, or other causes beyond Norco's control.

Norco's sole obligations under this warranty are the repair or replacement of defective windows or a refund of the purchase price. If Norco elects to supply a replacement window or window part, it shall pay for transportation to the original place of purchase. Norco shall bear no other expenses of any kind, and any expense beyond Norco's obligations hereunder shall be the original consumer's. The original consumer shall be responsible for all labor required to remove defective windows or window parts and install

replacements. Repaired or replaced windows will be subject to the original warranty period, and the warranty period will not be extended.

Norco is giving you an express Limited Warranty. Norco cannot and shall not be liable to you for a breach of any other written or oral express warranties, such as those, if any, given to you by dealers, contractors, installers or distributors. ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED IN TIME TO THE DURATION OF THIS EXPRESS WARRANTY. NORCO SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL DAMAGES OR INCIDENTAL DAMAGES FOR BREACH OF ANY EXPRESS, IMPLIED, WRITTEN OR ORAL WARRANTY. YOUR EXCLUSIVE REMEDY SHALL BE REPAIR, REPLACEMENT, OR REFUND ONLY ON THE TERMS STATED IN THIS WARRANTY. SOME STATES DO NOT ALLOW THE EXCLUSION OF LIMITATION OF INCIDENTAL OF CONSEQUENTIAL DAMAGES OR LIMITATION OF THE DURATION OF IMPLIED WARRANTIES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

Any claims hereunder must be presented to Norco within the warranty period and within a reasonable period of time after discovery of the defect. The claim should describe the defect, provide proper proof of the date of original installation, and include the original consumer's name address and telephone number. Contact the builder, remodeler or dealer from whom the windows were purchased if you need proof of the installation or purchase date. If these persons are unknown, please contact:

Customer Service Manager

Norco Windows, Inc.

P.O. Box 140

Hawkins, WI 54530

Sierra TM windows purchased without glazing or temporary glazed, "Drywall windows" are purchased "AS IS" and without any express or implied warranties.